

HAMPTON [16x8]

USER MANUAL

IMPORTANT

Read carefully. Retain for future reference



STILLA

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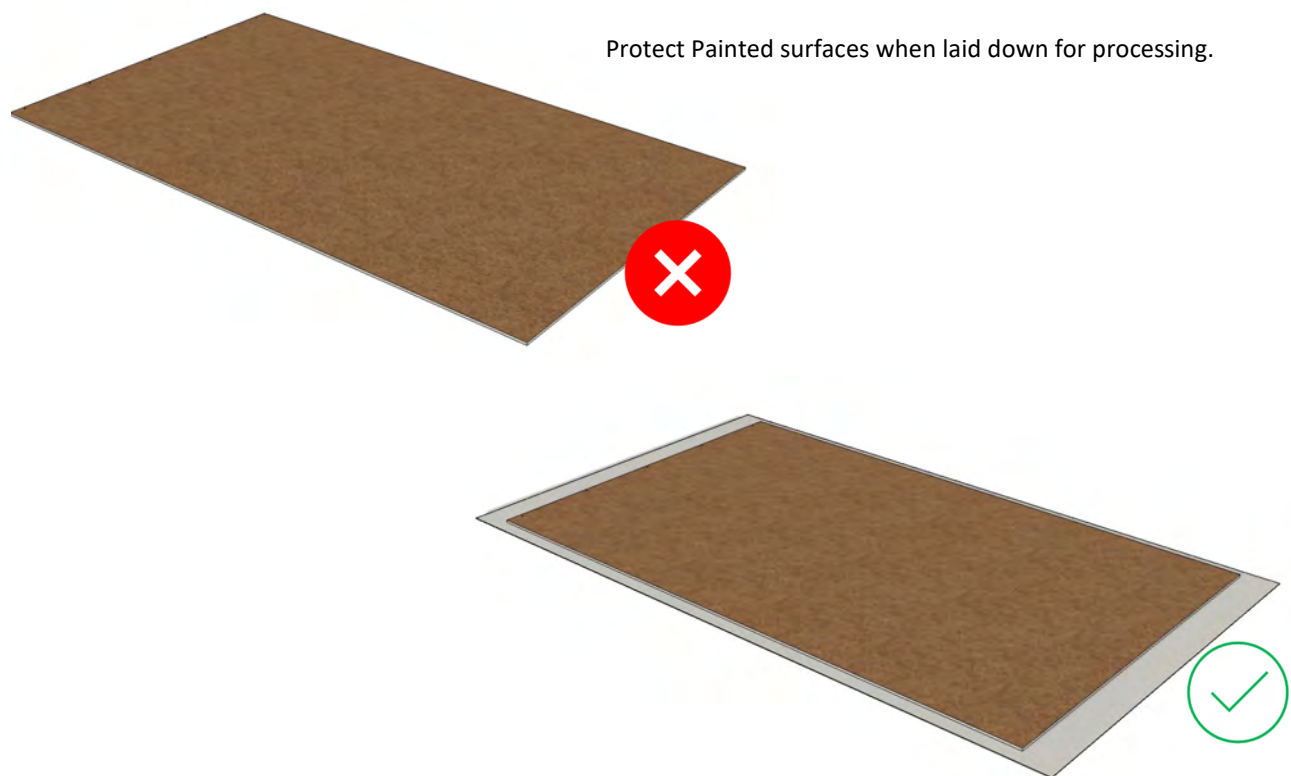


SAFETY & CARE GUIDELINES

1. Take care when moving and working with the painted panels, use the supplied packaging to avoid damage to painted surfaces.
2. When arranging the shed components for initial check, do not store the panels laid down, stand up where possible.
3. Ensure you fully understand the use of power tools recommended for use in assembling this shed.
4. Eye protection should be worn when necessary, when operating power tools.
5. Suitable Gloves will protect Hands, take care when handling Roof Sheeting and other Metal components
6. Use appropriate sun protection when working outdoors.
7. Secure the shed to a suitable immovable foundation. [We recommend: Concrete Slab or Wooden Heavy Floor]
8. Team lifting of heavy items is recommended to avoid injury.
9. Touch up paint is provided in the installation kit to address minor marks / blemishes to painted surfaces.
10. Do not stand or walk on the roof.
11. Do not lay down panels without protecting the paint

1. **UNPACK & CONFIRM**

Read the safety & care and guidelines. Every part needed to construct your shed is included inside the pack; Frames; panels; doors; windows; hardware kits & roofing. Please fully unpack all the parts & check against the parts checklist before contacting customer service about anything you believe may be missing or damaged. Thank-you!

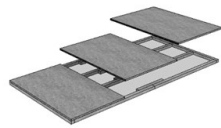


Preparing your site

The installation location needs to be flat, level and solid. Pavers or a solid material that will not be affected by weather can be used to perfectly level the shed by placing under the floor frame where required, make sure all members are supported. If the location is sloped we recommend making level with a slab or Timber floor.



If you are installing your shed on a Stilla floor, this can be placed on unlevelled surfaces and levelled up by using the 100x100 stumps provided. A separate detail is provided for Floor Installation.



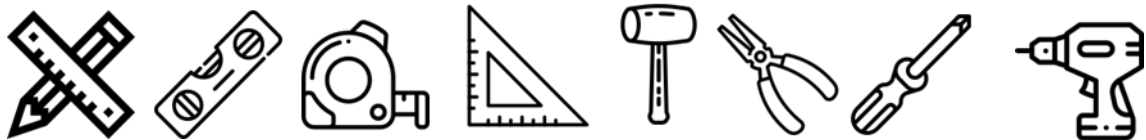
or



For external access during assembly, ensure there is adequate space around the perimeter of the shed assembly space.

Assemble in order presented in this manual. Do not skip any processes.

TOOLS REQUIRED



Light coloured crayon/chinagraph pencil white/yellow.

Phillips Bit (PH2), Batten Screw Bit, Phillips Bit #2, 5/16" Hex driver, Drill Bits 3mm & 4mm, Countersink Bit (or Combination.)



This product requires a minimum of 2 persons to assemble.

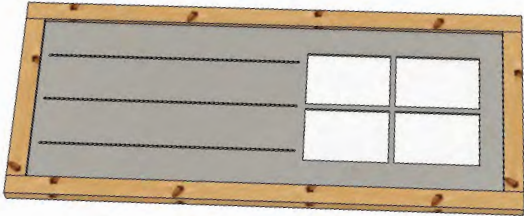
SHED COMPONENTS

Carefully unpack all the items from shipping carton. Layout in a clean and safe area. Please check you have all components and they have no defects before proceeding.

Door Assembly


[2]

Door Assy, Door pre assembled




WALL — BOTTOM PLATE

[2]




FS295T2, Frame Sill, 70mm x 45mm x 295mm Tenon both Ends.

[10]



FS1130T2, Frame Sill, 70mm x 45mm x 1130mm Tenon both Ends

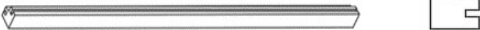
[56]



FB20MO/SM Stich Screw #6 x 20mm, Flat Button Head, Panel Fixing to Sill


WALL — UPRIGHTS

[4]




CP1926 Pine, 70mm x 70mm x 1926mm, Corner Post, Plain Ends

[2]




DG1130 Pine, 70mm x 45mm x 1130mm, Double Groove, Plain End

[2]




DG1217A1 Pine, 70mm x 45mm x 1217mm, Double Groove, Apex Angle top.

[2]




SG1926A1 Pine 70 x 45 x 1926mm, Single Groove. Miter Top

[5]



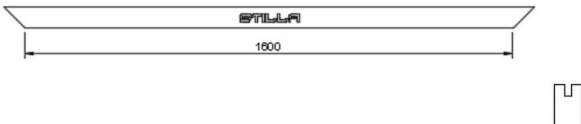


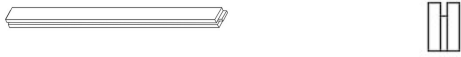
DG1926 Pine 70x45x1926mm, Double Groove Plain ends

[230]

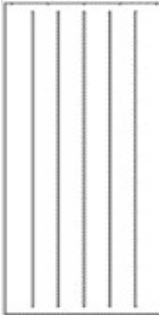
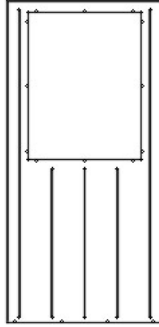
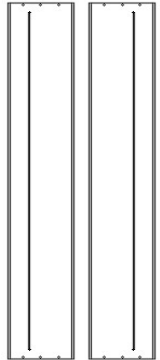


PS32CSK, Phillips Screw #6 x 32mm, Countersunk. Panel Fixing to Frame

WALL —TOP PLATE

<p>[1]</p>  <p>DG1740A2 , Pine,70mm x 45mm x 1740mm, Double Groove, Mite.</p>	<p>[4]</p>  <p>DG1130T2, Pine,70mm x 45mm x 1130mm, Double Groove, Tenon Ends.</p>
<p>[6]</p>  <p>SG1130T2, Pine,70mm x 45mm x 1130mm, Single Groove, Tenon Ends.</p>	<p>[2]</p>  <p>SG295T2, Pine,70mm x 45mm x 295mm, Single Groove, Tenon Ends.</p>

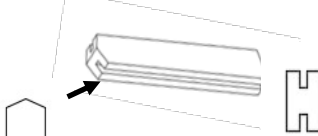




WALL - PANELS

<p>[8]</p>  <p>P1130x1824, Weathertex Panel 1130 x 1824 x 9.5mm, Grooved</p>	<p>[2]</p>  <p>P1130x1824, Window Panel 1130 x 1824 x 9.5mm, Grooved</p>	<p>[2]</p>  <p>P295x1824, Weathertex Panel 295 x 1824 x 9.5mm, Grooved</p>
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OPENING WINDOW FRAMES

<p>[2]</p>  <p>WF-Assy, Painted Window frame [assembled]</p>	<p>[24]</p>  <p>BH20 MO/SM, Fix WF Assy to WP1130 Opening</p>
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ROOF—Gable Frame





<p>[1]</p>  <p>DG421A Pine 70 x 45 x 421mm, Apex angle cut</p>	<p>[4]</p>  <p>SG1299A, Pine, 70 x 45 x 1299mm, Single Groove Angled cut (x4)</p>	<p>[44]</p>  <p>PS32CSK, Phillips Screw #6 x 32mm, Countersunk. Panel Fixing to Door Frame</p>
<p>[2]</p>  <p>GPL1095x454, Gable Panel Left, 1095 x 454 x 9.5mm, 22.5 Degree Pitch</p>	<p>[2]</p>  <p>GPR1095x454, Gable Panel Right, 1095 x 454 x 9.5mm, 22.5 Degree Pitch</p>	

ROOF FRAME



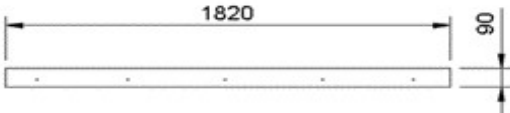



<p>[8]</p>  <p>REP1544, Roof End Plate, Pine 70 x 45 x 17544mm.</p>	<p>[4]</p>  <p>MREP1544, Roof Middle End Plate, Pine 70 x 45 x 17544mm.</p>	<p>[12]</p>  <p>RF1135, Roof Frame, Pine 70 x 45 x 1135mm.</p>
<p>[8]</p>  <p>LP872, Lock Plate 70x45x872mm</p>	<p>[2]</p>  <p>CT-A, Collar Tie 720mm</p>	<p>[12]</p>  <p>PS32CSK, Phillips Screw #8 x 32mm, Countersunk. CT-A Fixing</p>
<p>[3]</p>  <p>RC1800 MO/SM, Ridge Cap (A) 1800mm .</p>	<p>[164]</p>  <p>RS50MO/SM, Roofing Screw, #8 x 50mm Neoprene Sealing.</p>	<p>[24]</p>  <p>RD-AS2MO/SM, Rivet AS2.</p>
<p>[14]</p>  <p>RS1400 MO/SM, 6 Rib Roof Sheet 1400mm.</p>		<p>[6]</p>  <p>CH1800 MO/SM, Channel 1520mm.</p>
<p>[2]</p>  <p>PS75CSK, Phillips Screw #8 x 70mm, Countersunk. SB250 Top Fixing</p>	<p>[2]</p>  <p>PS50CSK, Phillips Screw #8 x 50mm, Countersunk. SB250 Bottom Fixing</p>	<p>[2]</p>  <p>SB250, Roof support Block 250mm</p>
<p>[105]</p>  <p>BS75, Batten Screw 75mm Galvanized.</p>	<p>[9]</p>  <p>BS125, Batten Screw 125mm Galvanised.</p>	

Note: MO/SM = Monument / Surfmist

FACIA

<div>[4]</div> <div></div> <div>F1500, Painted Facia, 100 x 19 x 1500mm, 22.5 Degree.</div>	<div>[12]</div> <div></div> <div>FB189, Painted Block 70 x 45 x 189mm, Facia Spacing Block</div>	<div>[12]</div> <div></div> <div>PS32, Phillips Csk Screw #6 x 32mm Treated Pine, Fix F1500 to FB145 .</div>	<div>[12]</div> <div></div> <div>BS100, Bugle Batten Screw 100mm Galvanized, Fix FB140 to Gable.</div>
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FURNITURE

<div>[1]</div> <div></div> <div>THB, “T” Handle Black with fixings, Keys and Locking Quadrant</div>	<div>[4]</div> <div></div> <div>TH150B, “T” Hinge 150mm, Black with fixings</div>	<div>[3]</div> <div></div> <div>DS1820x90, Doorstop, Wethertex Panel 1820 x 90 x 9.5mm</div>
<div>[2]</div> <div></div> <div>BB100SS, Barrel Bolt, SS, 100mm plus Hinge Screws [12]</div>	<div>[30]</div> <div></div> <div>FB20MO/SM, Stich Screw #6 x 20mm, Flat Button Head, DS Fixing to Door (x8)</div>	<div>[1]</div> <div></div> <div>DST1800-63, Door Stop Top, Weathertex 1800 x 63mm</div>

Anchor Kit **[**Not issued if Heavy Floor is optioned]**

<div>[13]</div> <div></div> <div>BKT6040G, Bracket 60mm x 40mm wide, Electro-Galvanised.</div>	<div>[13]</div> <div></div> <div>CS650, Concrete screw 6mm x 50mm.</div>	<div>[26]</div> <div></div> <div>RS25, Roofing Screw 25mm</div>
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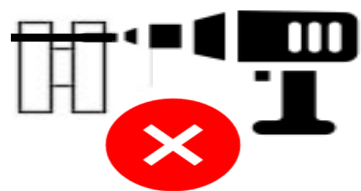
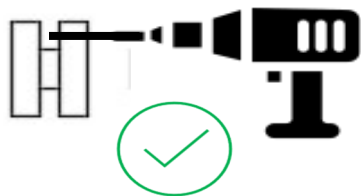
MISCELLANEOUS

<div>[1]</div> <div></div> <div>TU MO/SM, Paint Touchup Monument / Surfmist 500ml</div>	<div>[1]</div> <div></div> <div>Sil-MO/SM, Silicone sealant 300ml – coloured</div>
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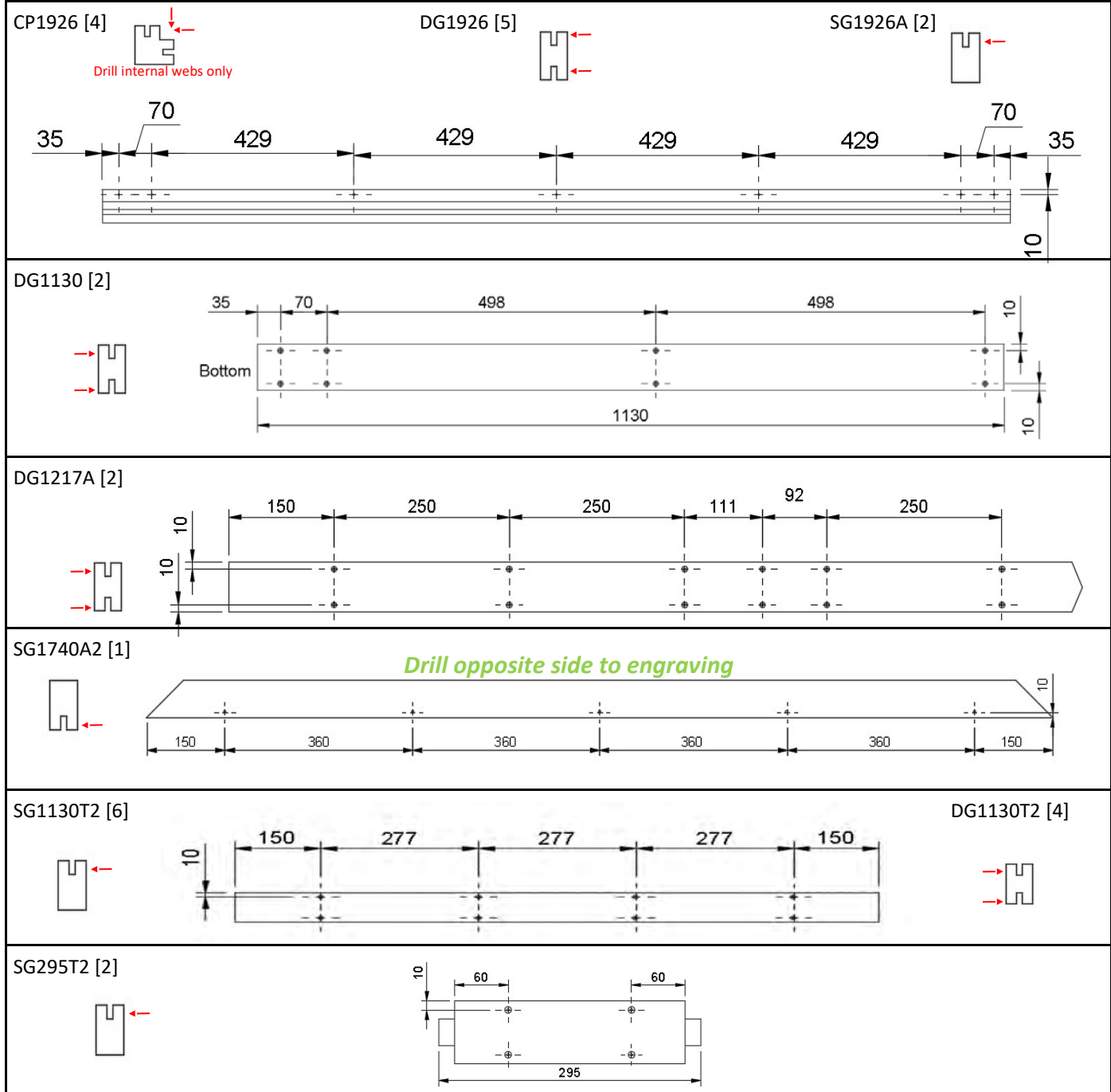
WALL CONSTRUCTION—Frame & Panel

MATERIAL SELECTION - Pre-select top plate and upright components for assembly, timber is a natural material, selecting best the best side of components will help the aesthetics of the finished shed.




1

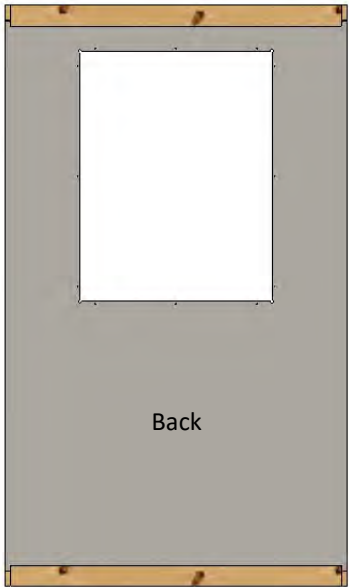
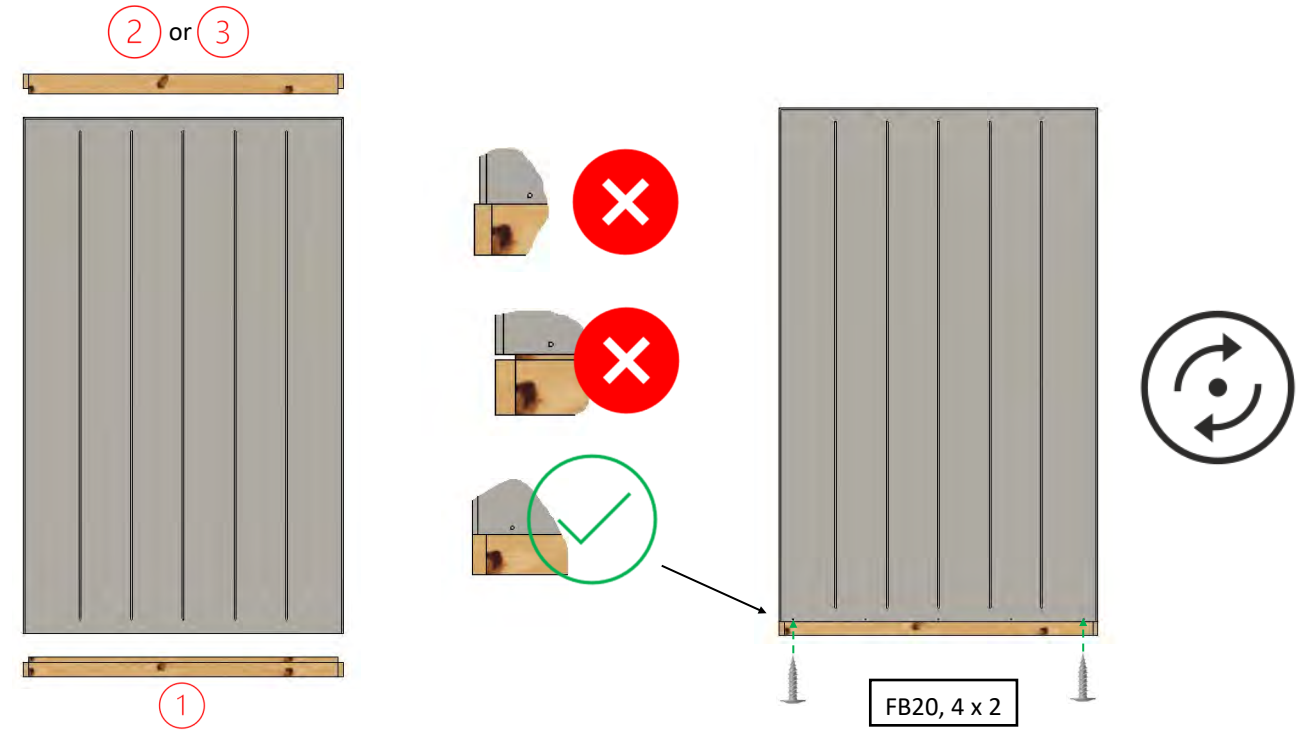


PRE-DRILL - 3mm



Wall Panel Preparation

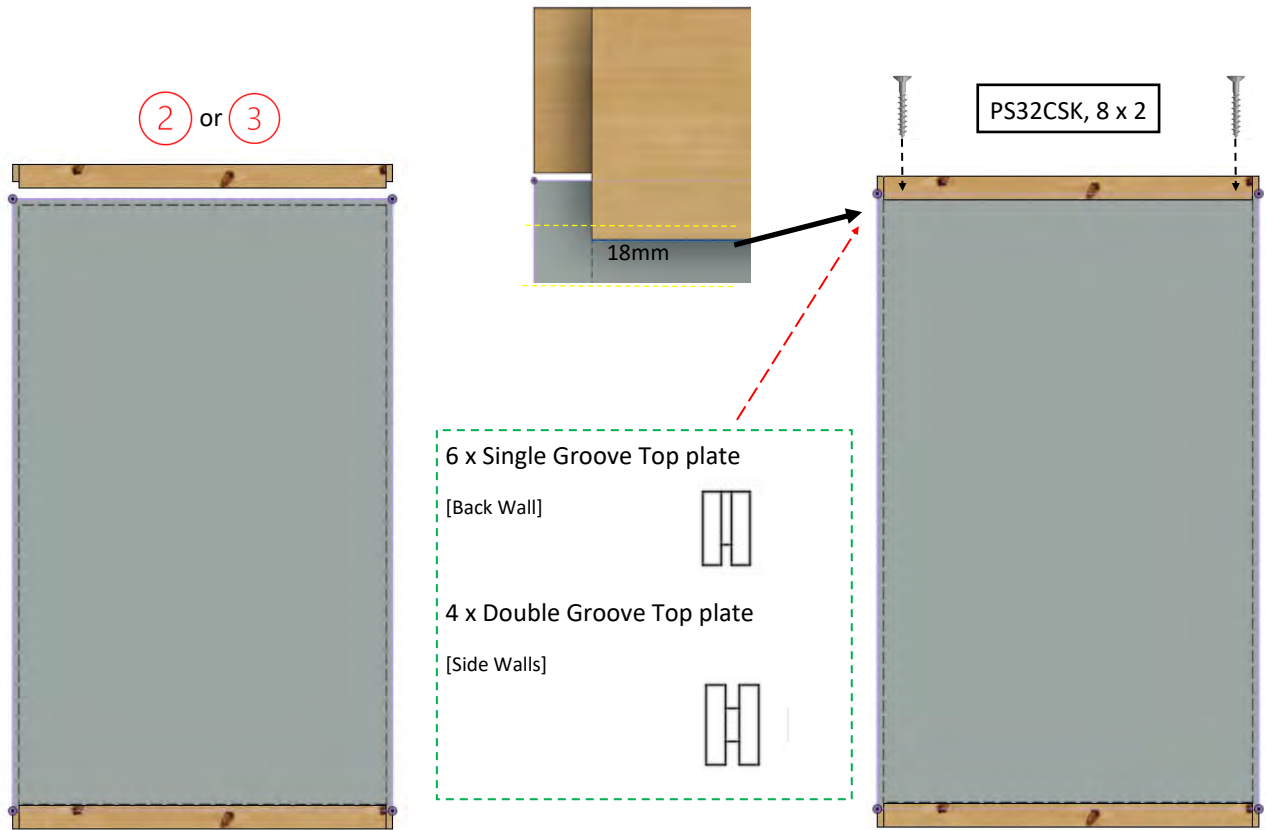
2	[8]  P1130x1824	[8]  FS1130 1	[2]  WP1130x1824
		[6]  SG1130T2 3	
	[4x2]  FB20 MO/SM	[2]  DG1130T2 2	[16]  PS32CSK




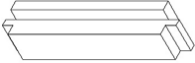

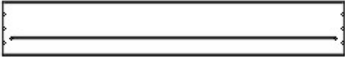

NOTE: Window position are planned to be in door side using Single Groove top plate. Extra opening windows panel substitute any of the Plain 1130 panels. Window position will determine Top Plate configuration.

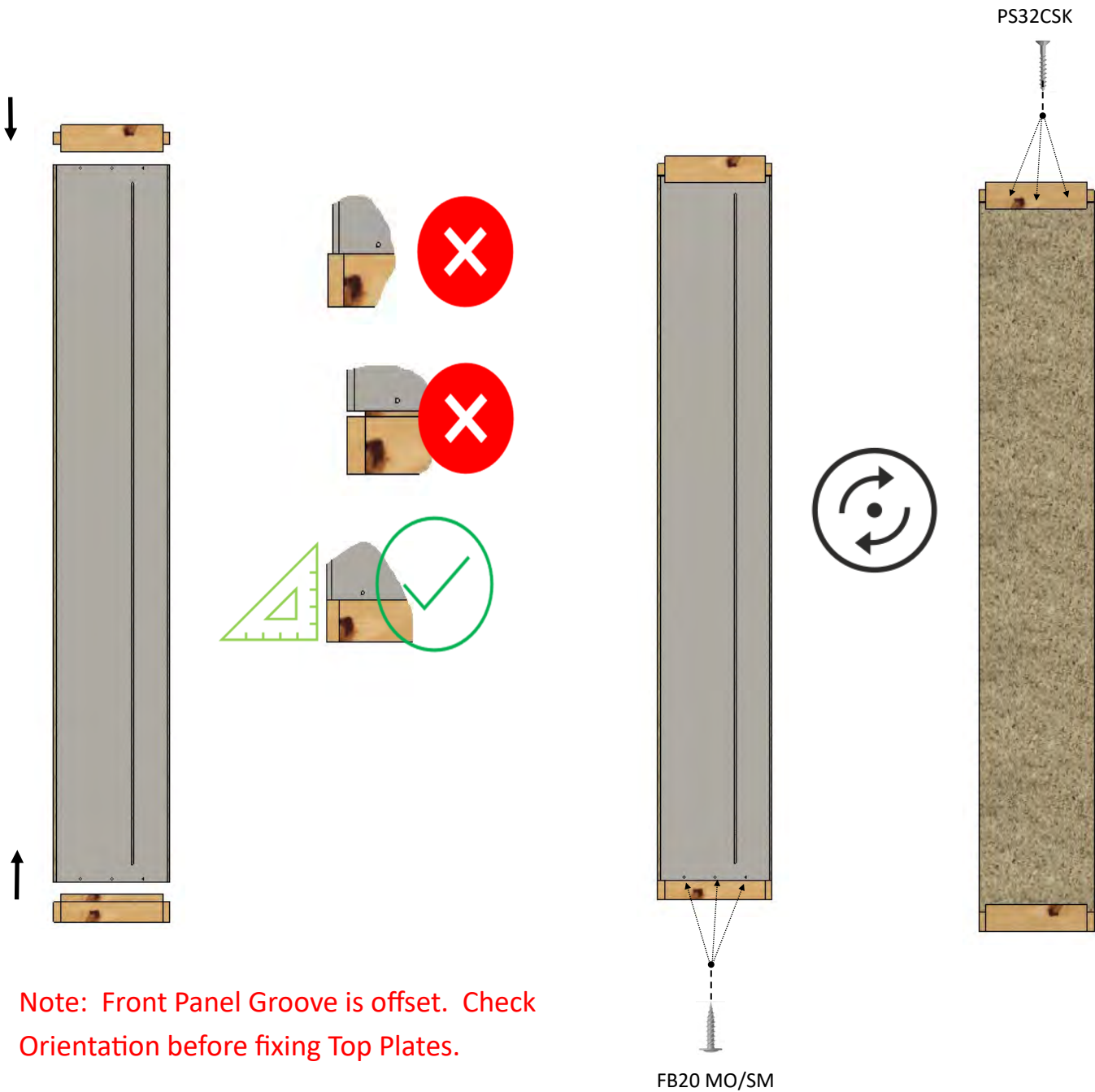
If to be on the Back wall [Opposite doors]. SG1130T2 should be fitted.

If to be placed in side walls DG1130T2 is required.






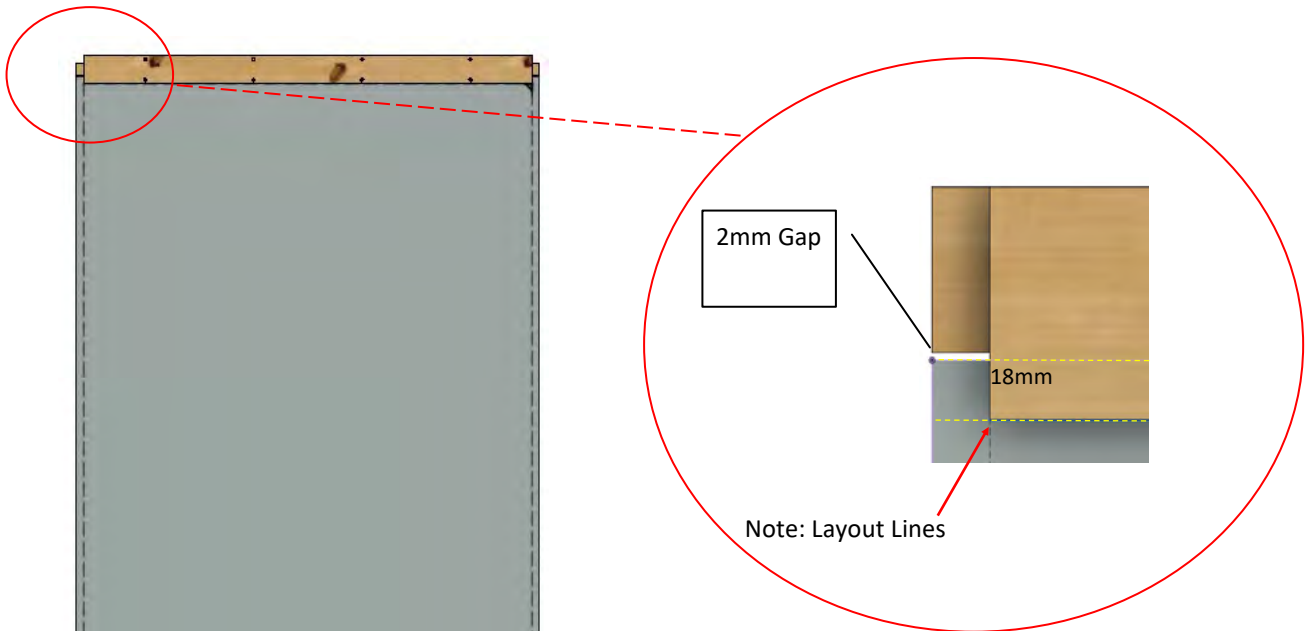
Wall Panel Preparation

3	[2]  SG295T2	[2]  FS295T2	[6]  FB20 MO/SM
	[2]  P295x1824		[6]  PS32CSK

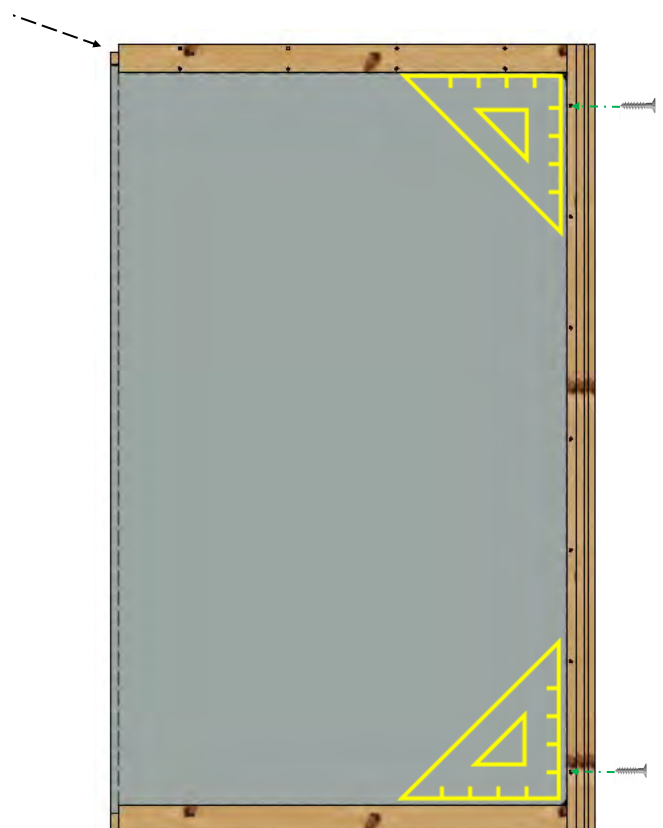
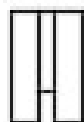





Note: Front Panel Groove is offset. Check Orientation before fixing Top Plates.

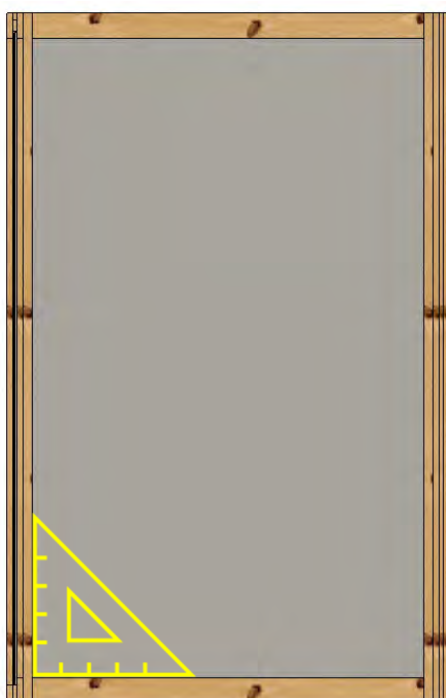
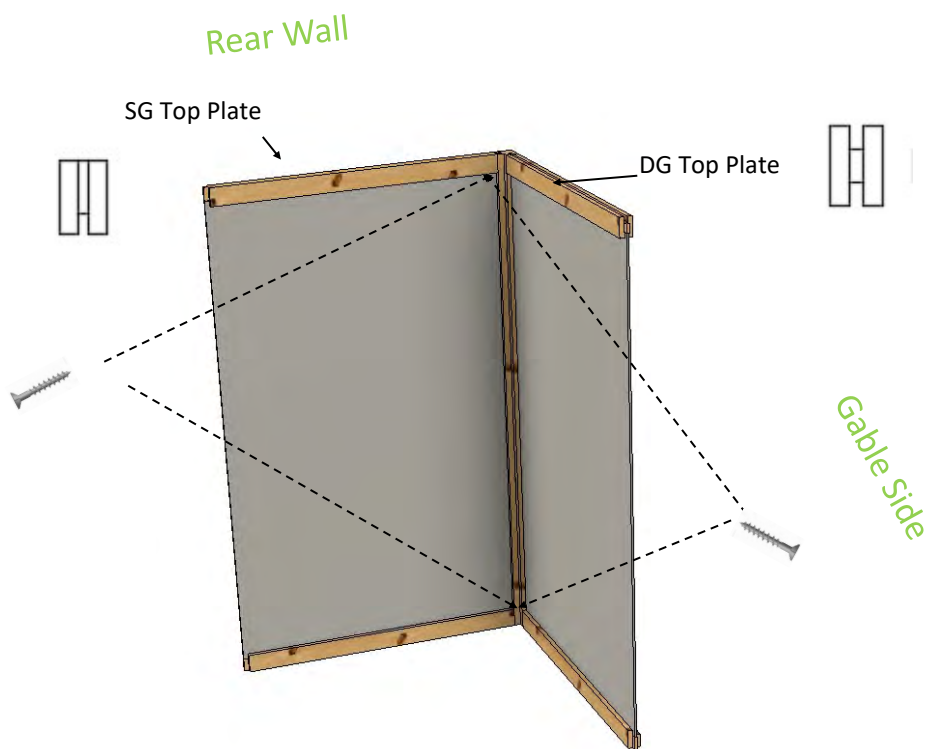
<div data-bbox="124 152 264 293">4</div>	<div data-bbox="300 123 331 152">[1]</div> <div data-bbox="368 123 624 275">  </div> <div data-bbox="347 280 598 309">Panel Assy Or WP Assy</div>	<div data-bbox="663 123 695 152">[1]</div> <div data-bbox="738 174 1115 221">  </div> <div data-bbox="868 280 954 309">CP1924</div>	<div data-bbox="1174 123 1206 152">[2]</div> <div data-bbox="1241 174 1350 221">  </div> <div data-bbox="1265 280 1362 309">PS32CSK</div>
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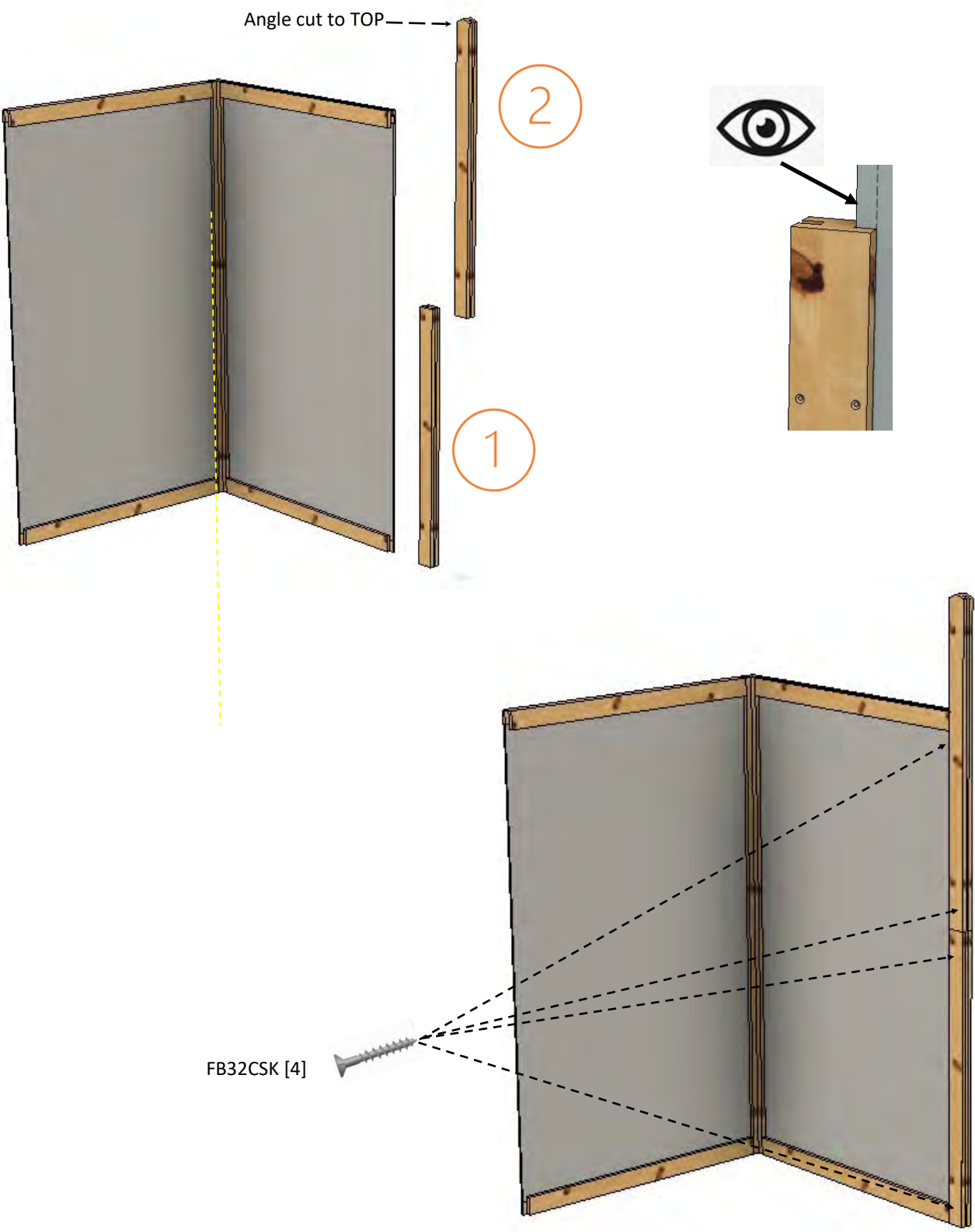
Construct a panel with Corner post on Right Rear face
[as per image >]
With SG top Rail [for Side wall]



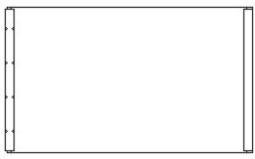


<p>[1]</p>  <p>Panel Assy + DG Top</p>	<p>[4]</p>  <p>PS32CSK</p>	<p>[1]</p>  <p>Panel Assy + SG Top</p>
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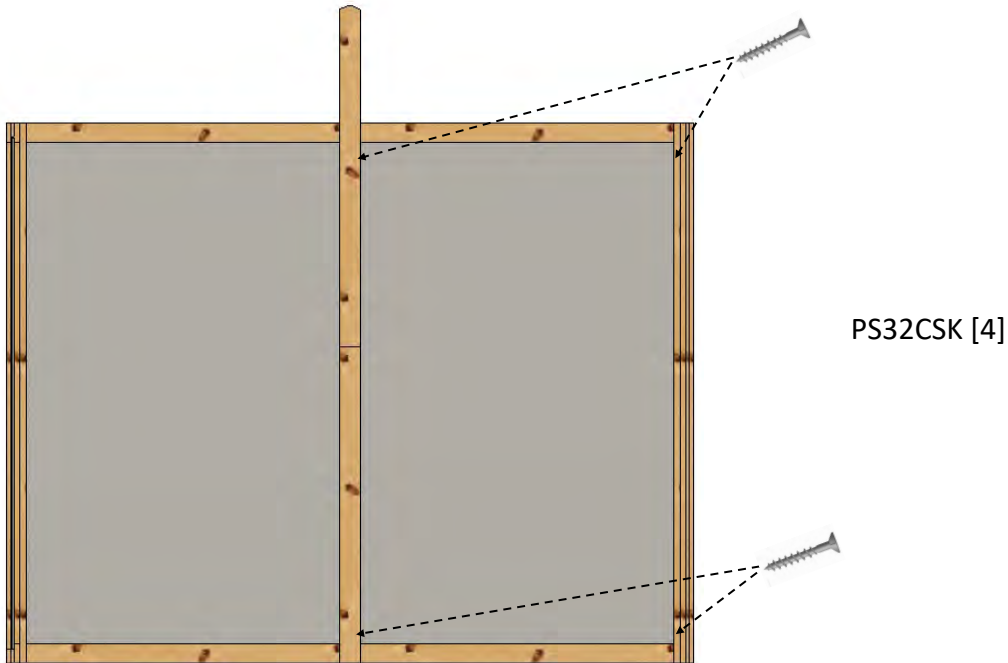


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



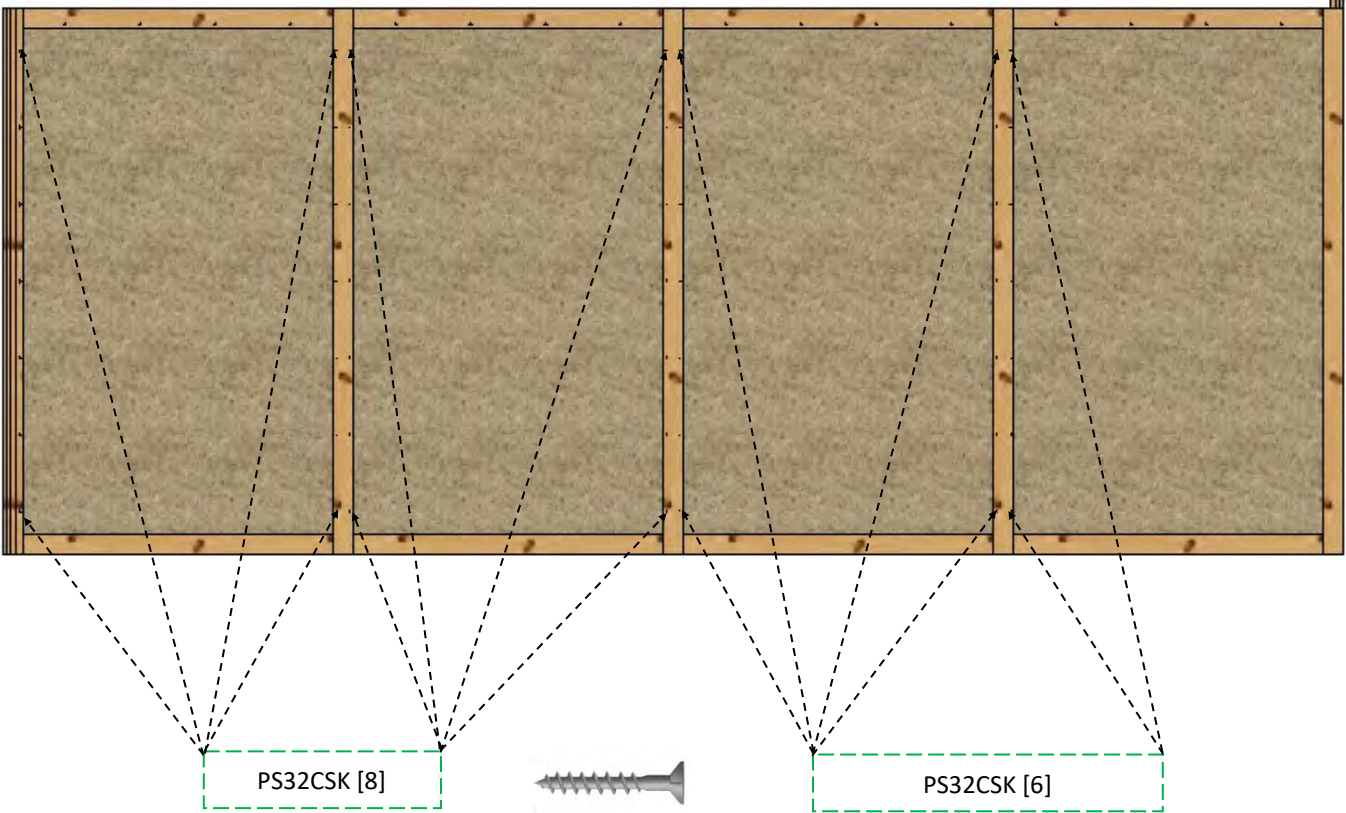
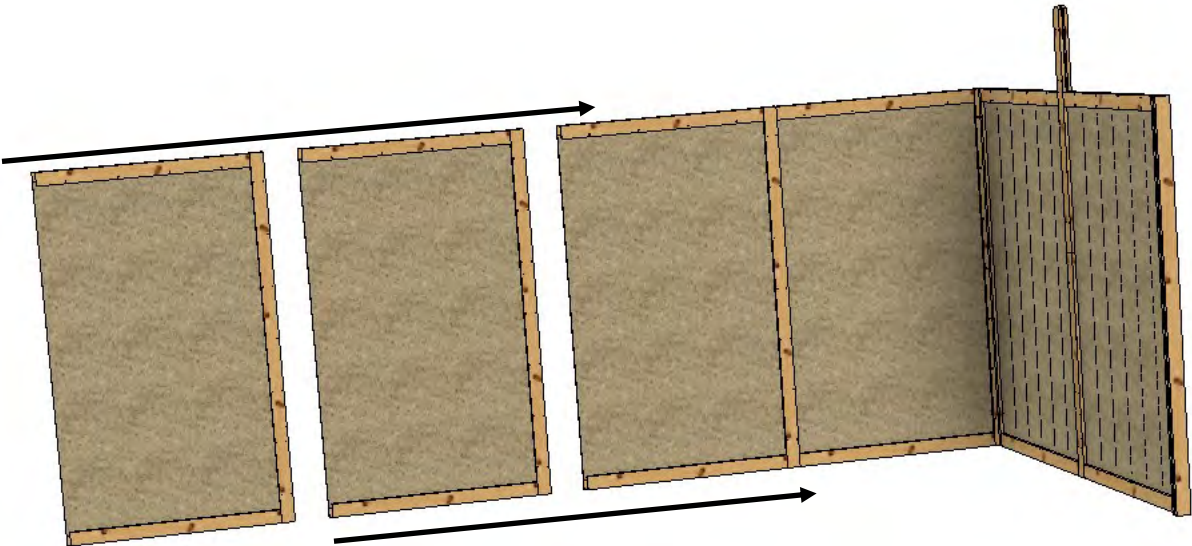
Side Wall Construction

<div>7</div>	<div>[1]</div> <div></div> <div>Panel Assy [DG Top]</div> <div>1</div>	<div>[1]</div> <div></div> <div>CP1924</div> <div>2</div>	<div>[4]</div> <div></div> <div>PS32CSK</div>
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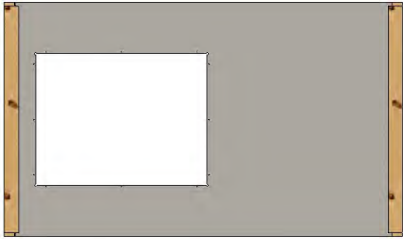

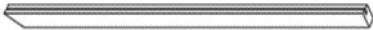

Back Wall Assembly

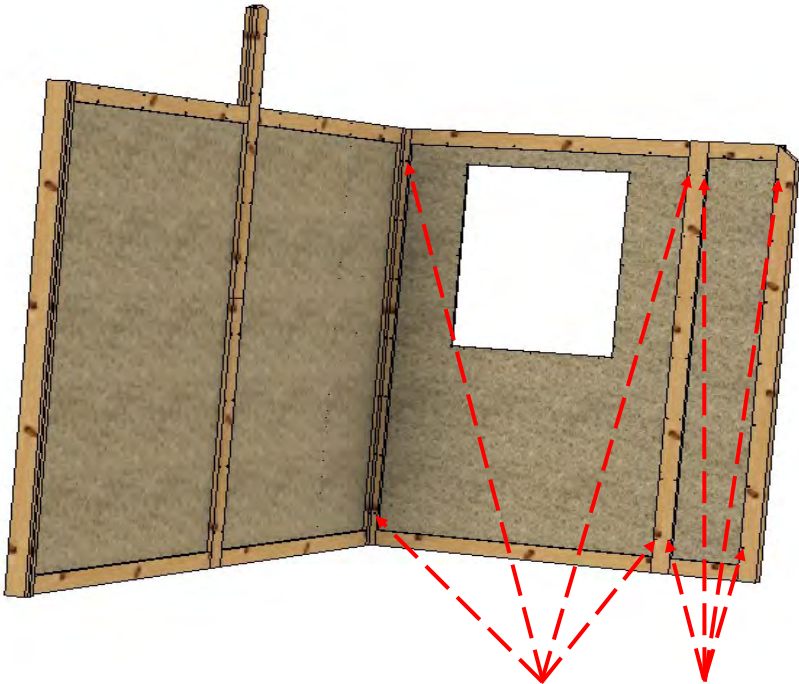
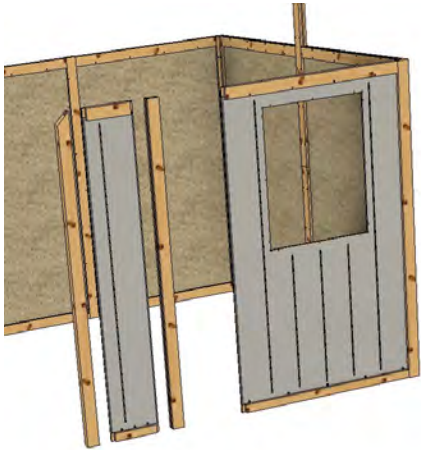
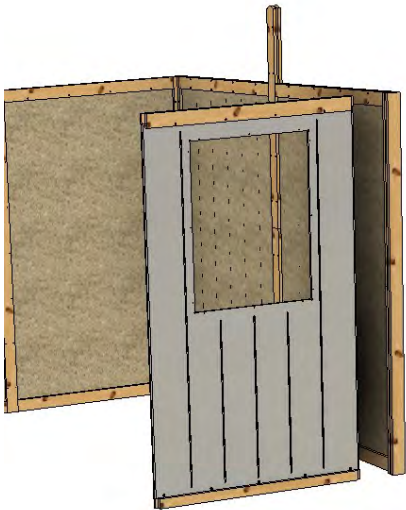
<div>8</div>	<div>[3]</div> <div></div> <div>Panel Assy [SG Top] [Alt WP Assy]</div>	<div>[3]</div> <div></div> <div>DG1926 </div>	<div>[1]</div> <div></div> <div>CP1924 </div>	<div>[14]</div> <div></div> <div>PS32CSK</div>
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Once Back wall is assembled. REPEAT step 12 & 13 for assembly of opposite Gable Wall.

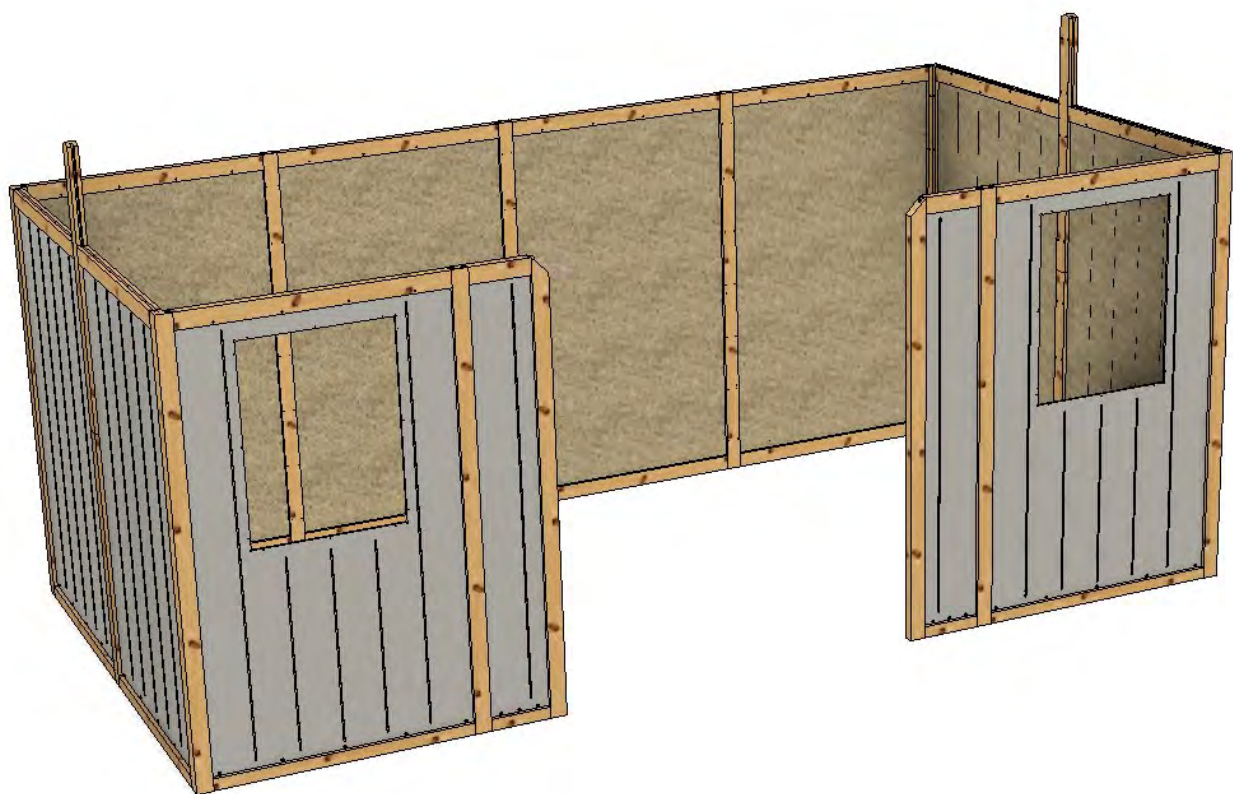
Front [Door] Side Panels

<div>9</div>	<div>[2]</div> <div>WPA1130</div> 	<div>[2]</div>  <div>PA295</div>
	<div>[2]</div> <div>SG1924A1</div> 	<div>[16]</div>  <div>PS32CSK</div>

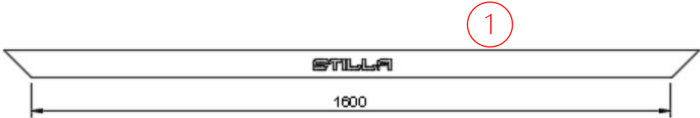




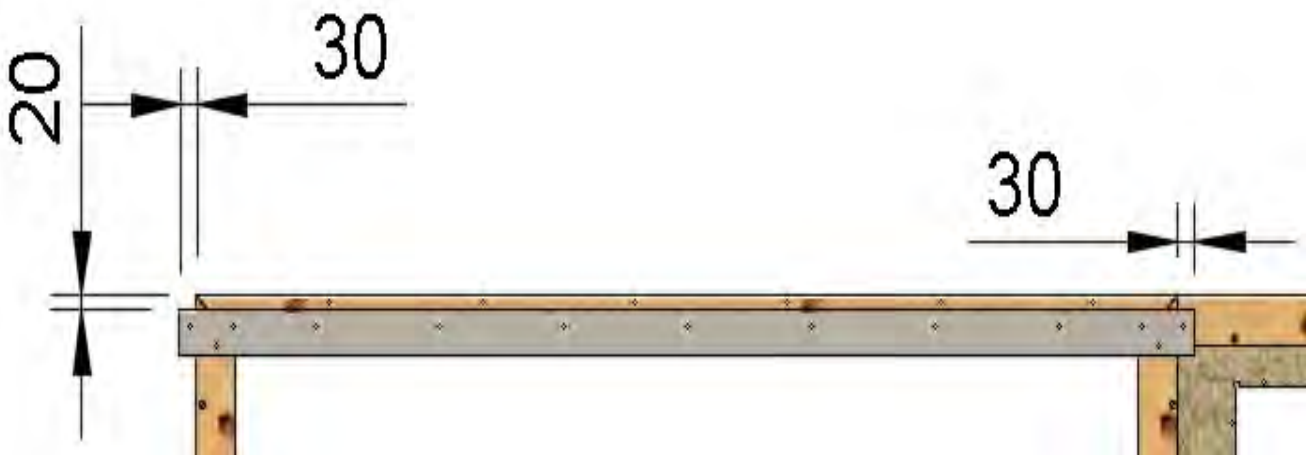
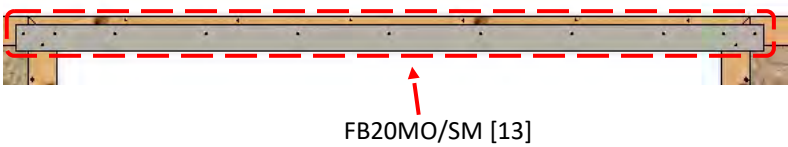
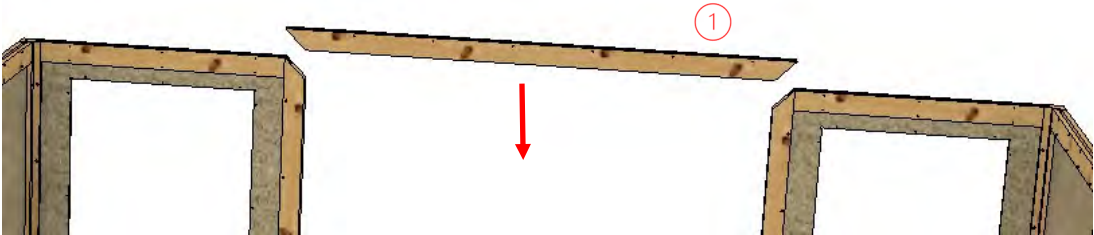
PS32CSK [8]

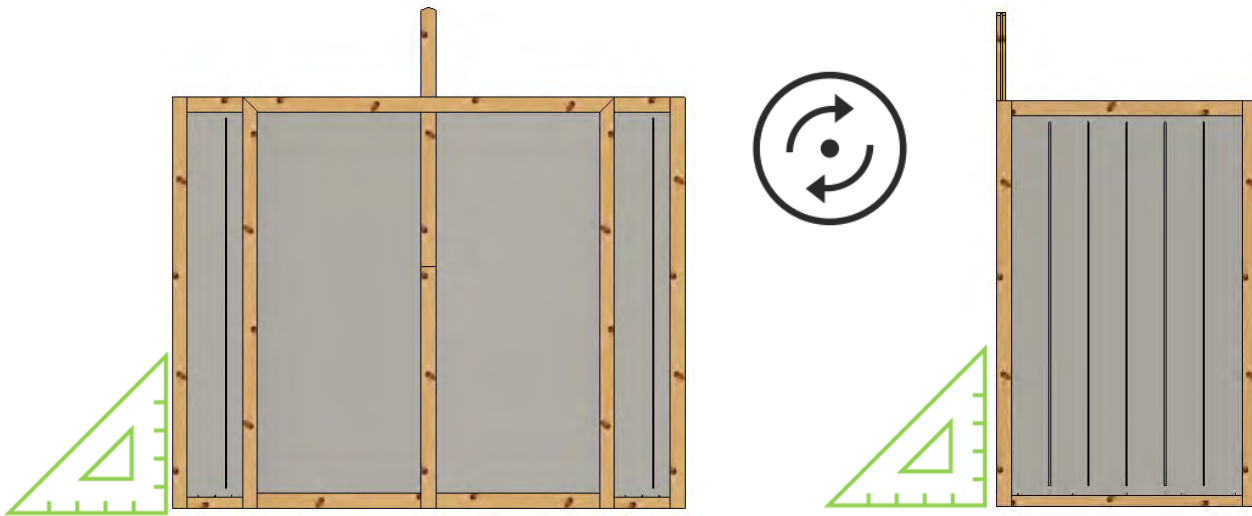
REPEAT above steps for the other side [L/H in this case].



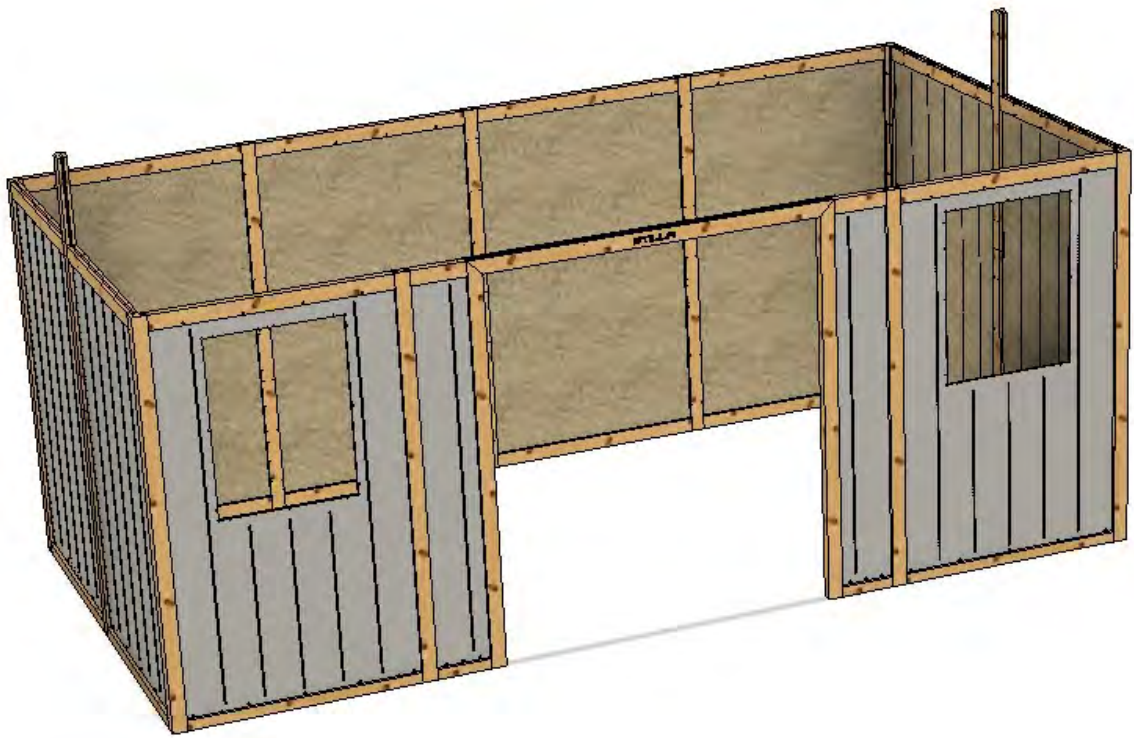
Door Head

10	<div><div>[1]</div><div></div><div>SG1740A2</div></div>	<div><div>[14]</div><div></div><div>FB20MO/SM</div></div>
	<div><div>[1]</div><div></div><div>DST1800-63</div></div>	





CHECK structure for Square, once confirmed,
fit remaining Screws to panels







FB20MO/SM x 30



PS32CSK x 177



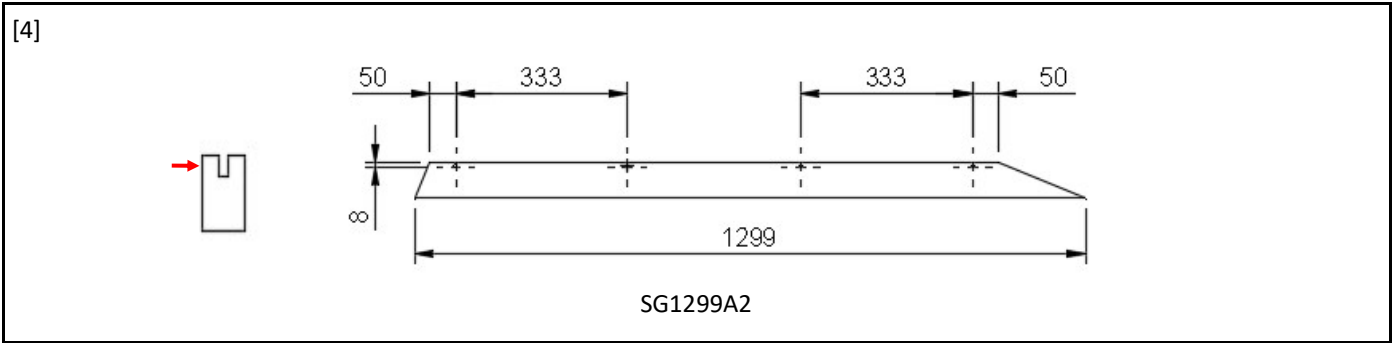
GABLES—Preparation

<div> <div>11</div> </div>	<div> <div>[4]</div> <div>  </div> <div>SG1299A2</div> </div>	<div> <div>[1]</div> <div>  </div> <div>DG451A1</div> </div>
	<div> <div>[12]</div> <div>  </div> <div>FB189</div> </div>	<div> <div>  </div> <div>BS100</div> </div>

PRE-DRILL - 3mm



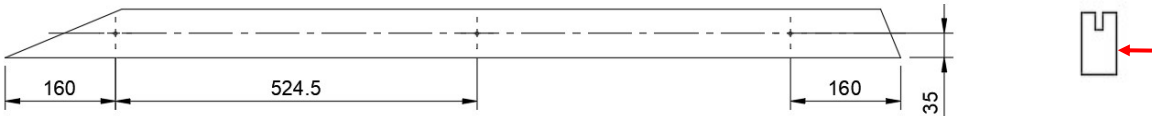




GABLE Angle—Additional Drilling for Facia Block



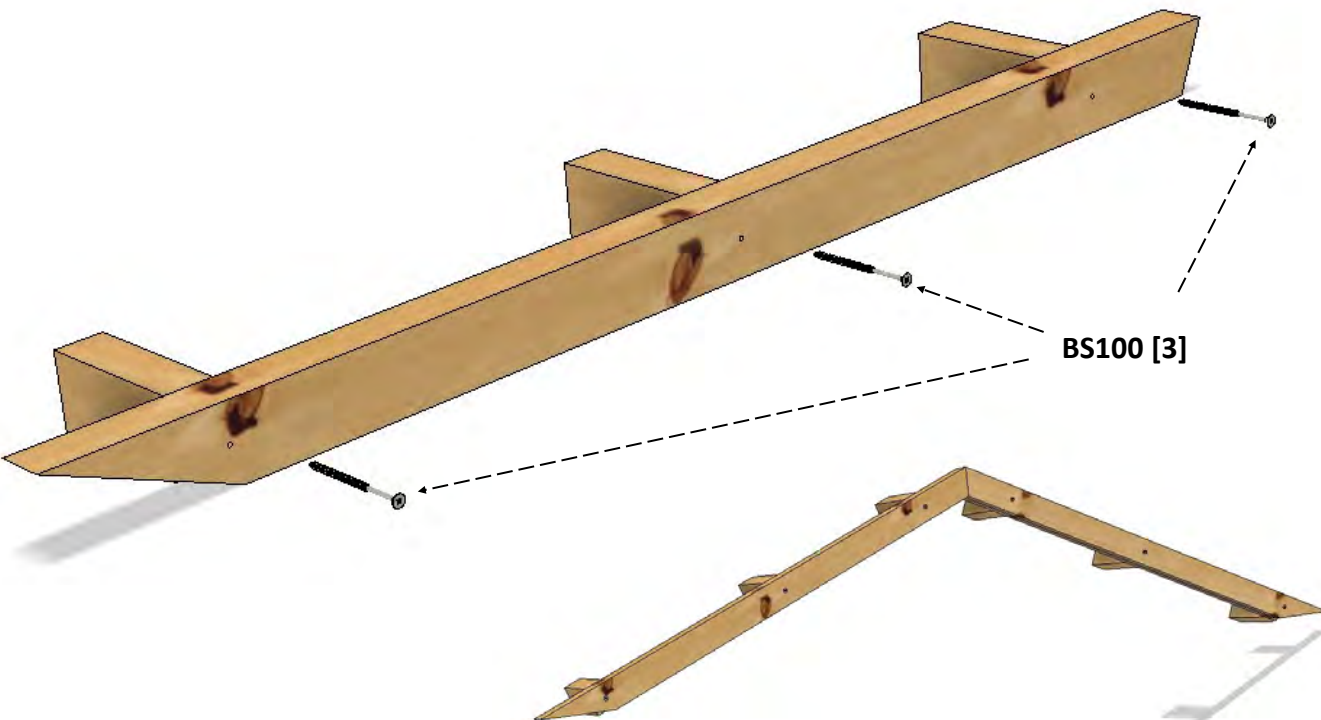
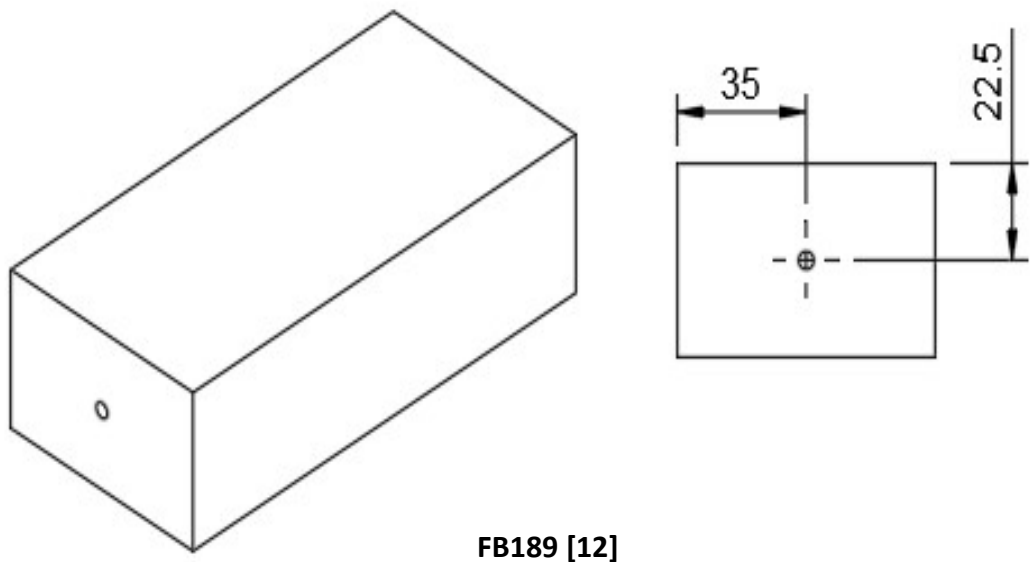
DRILL **4mm**—Through Hole required



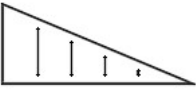


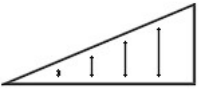
SG1299A2 [4]

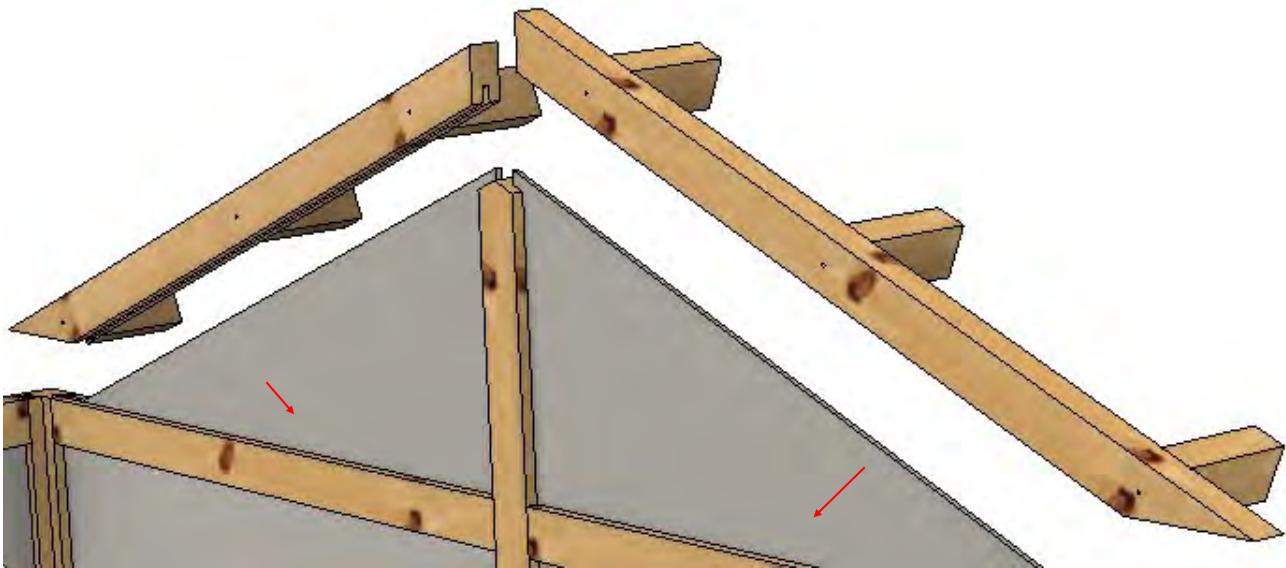
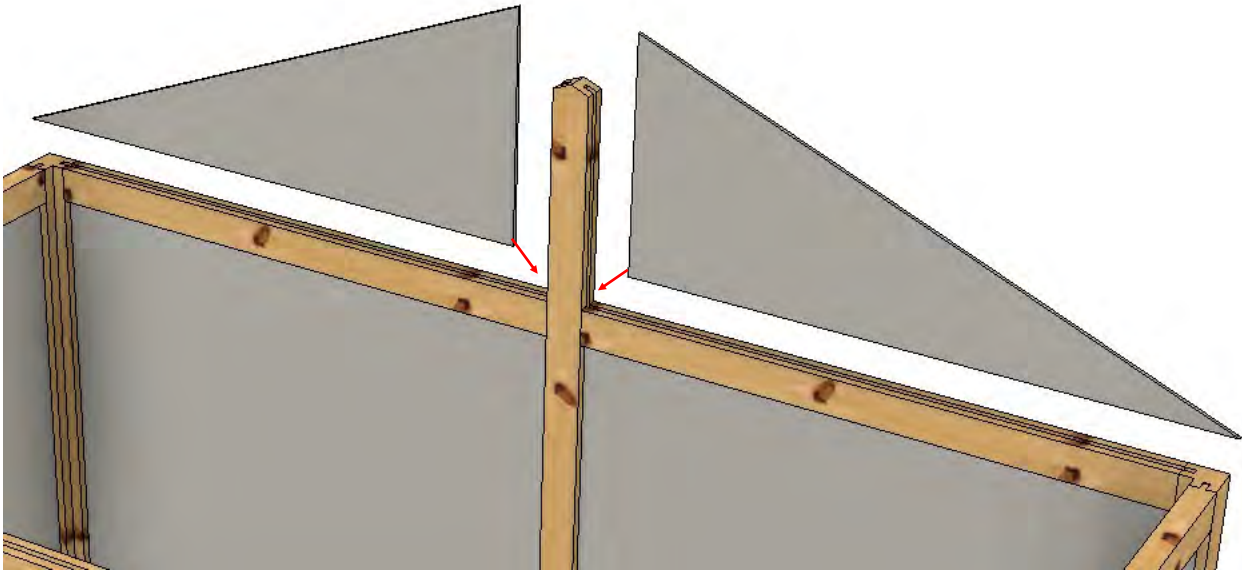
GABLE Angle—Additional Drilling for Facia Block

DRILL 4mm—Minimum Depth 50mm

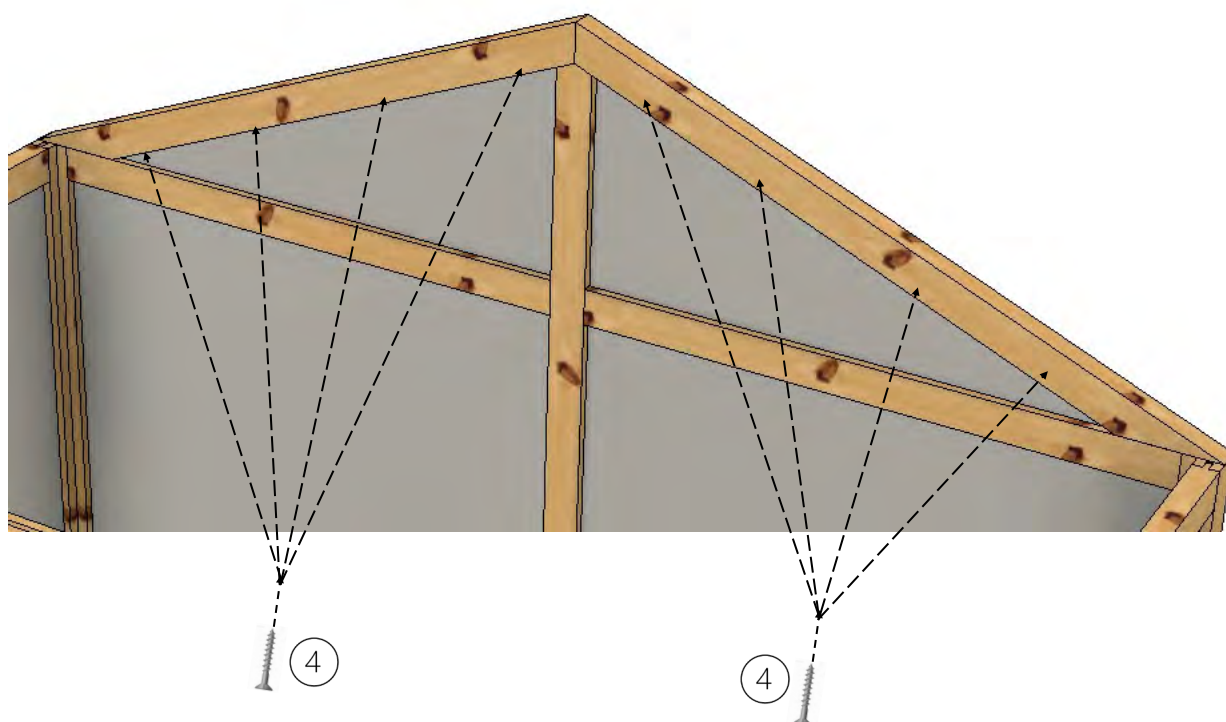
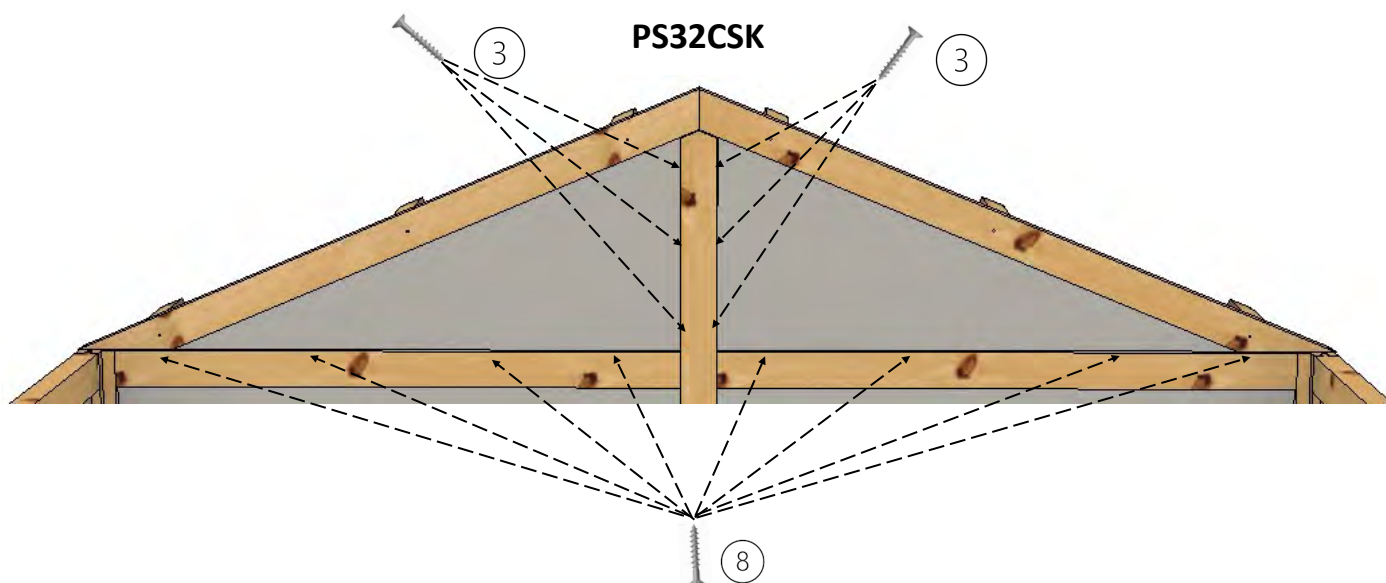


GABLES [2] —Assembly




12a	[2]		[4]		[48]	
	[2]		SG1299A2		PS32CSK	

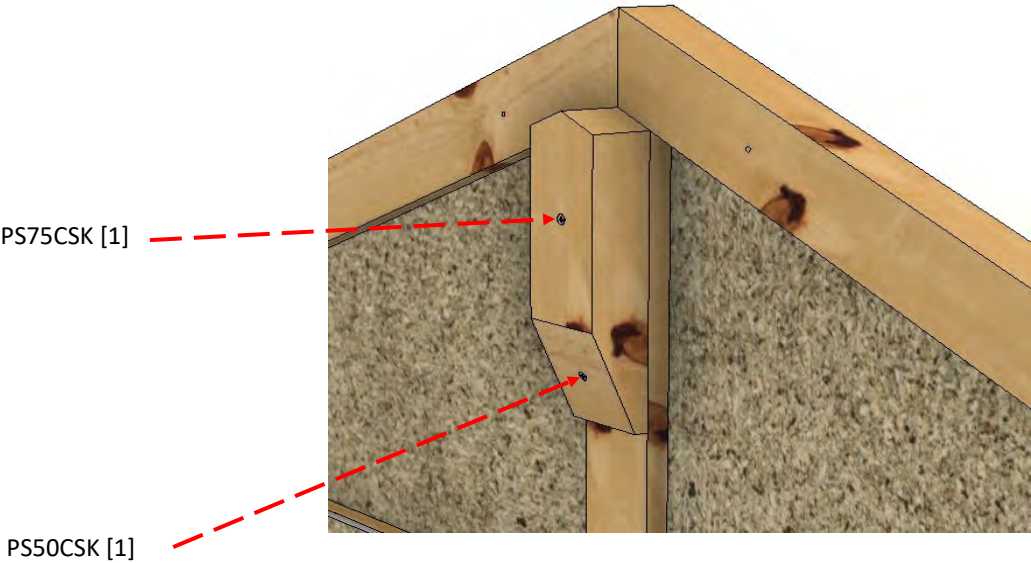
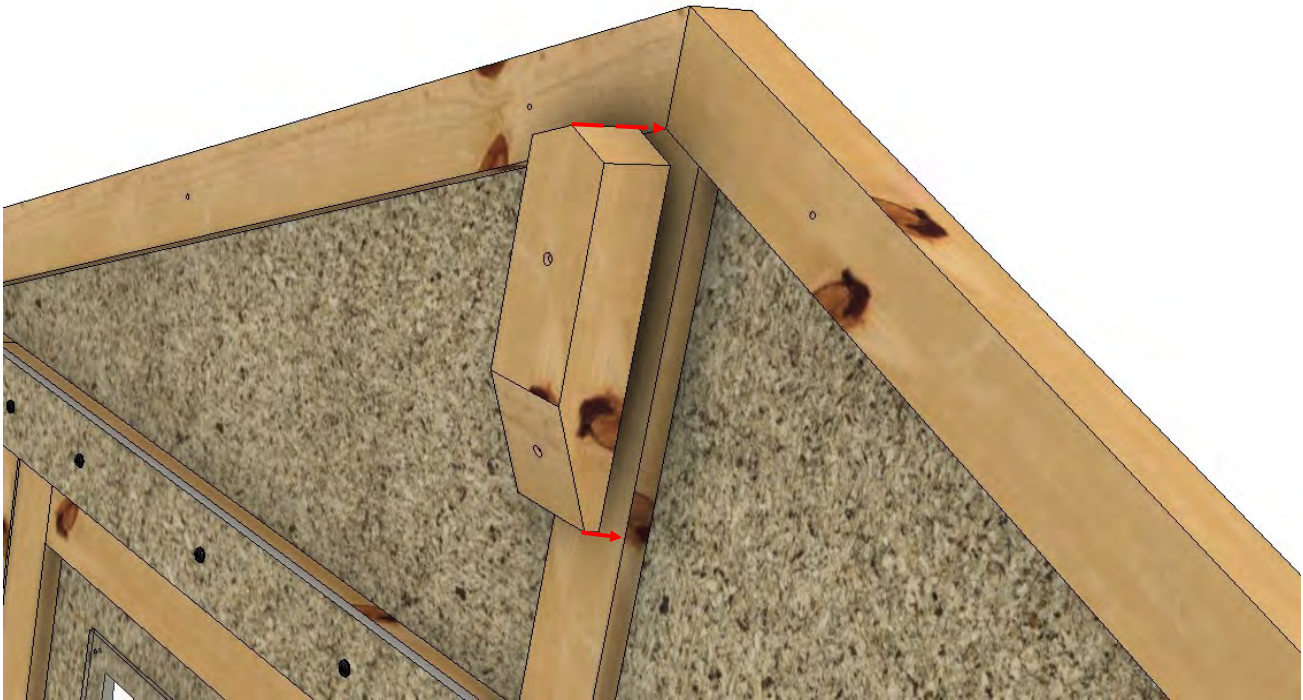


Check Gable position is correct before Fixing in place with screws.



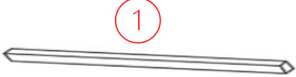




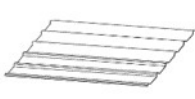



REPEAT above steps for the other gable side.

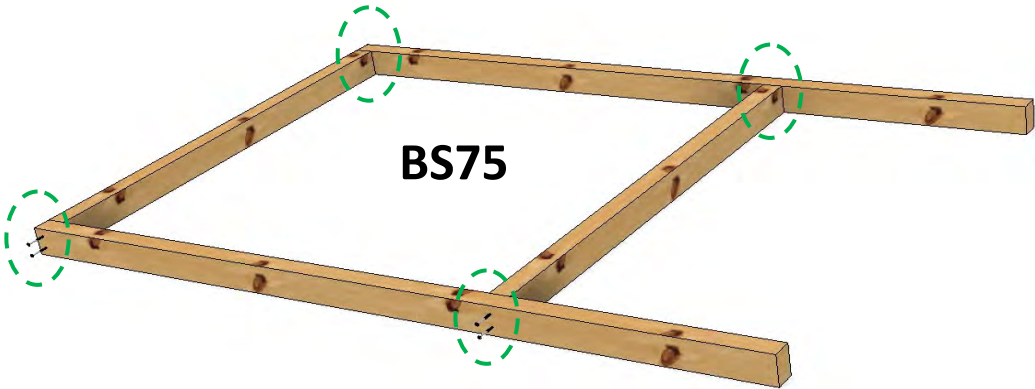
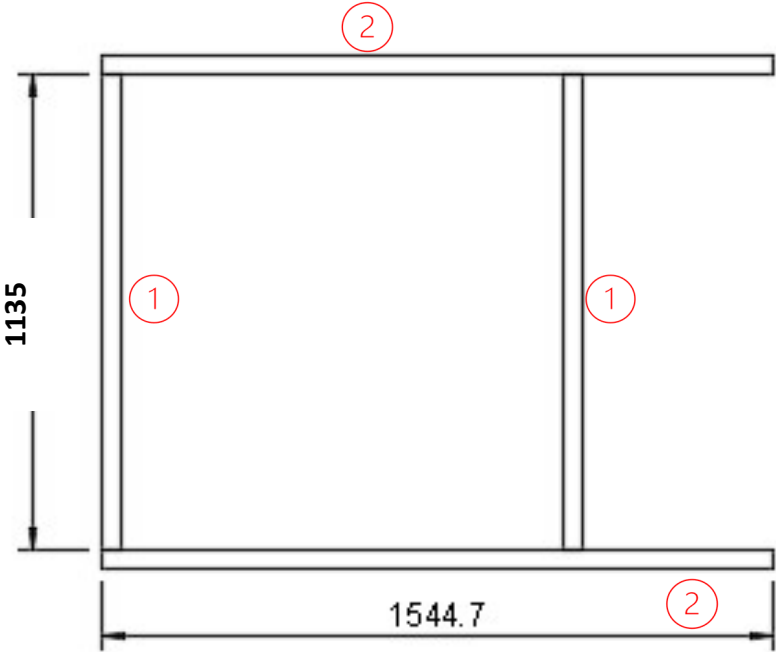
<div>12b</div>	<div>[2]</div> <div></div> <div>SB250—Roof Support Block</div>	<div>[2]</div> <div></div> <div>PS75CSK—Screw Top fixing</div>	<div>[2]</div> <div></div> <div>PS50CSK—Screw Bottom fixing</div>
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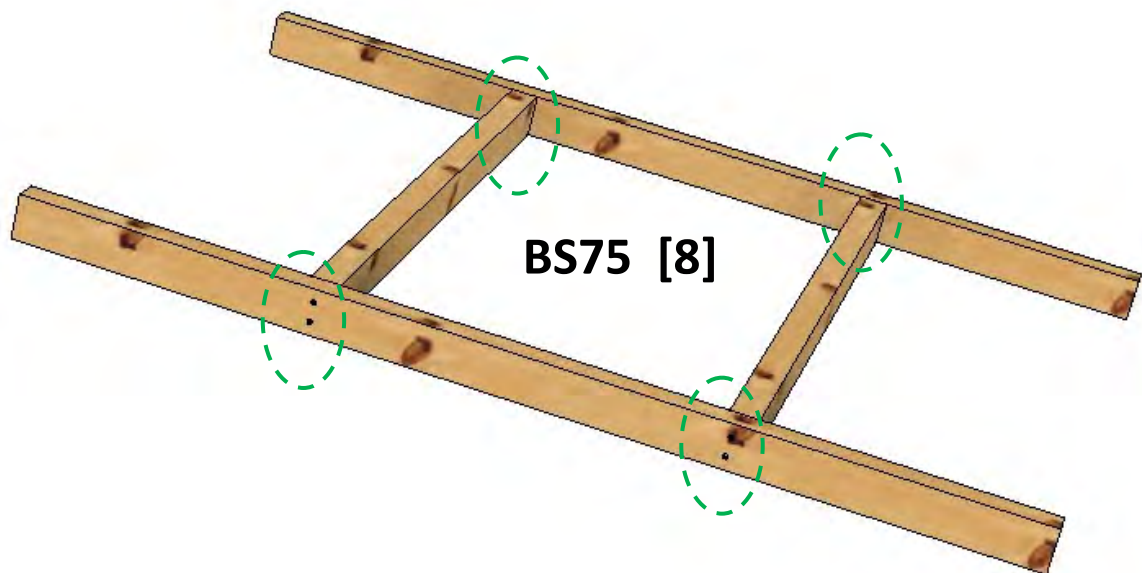
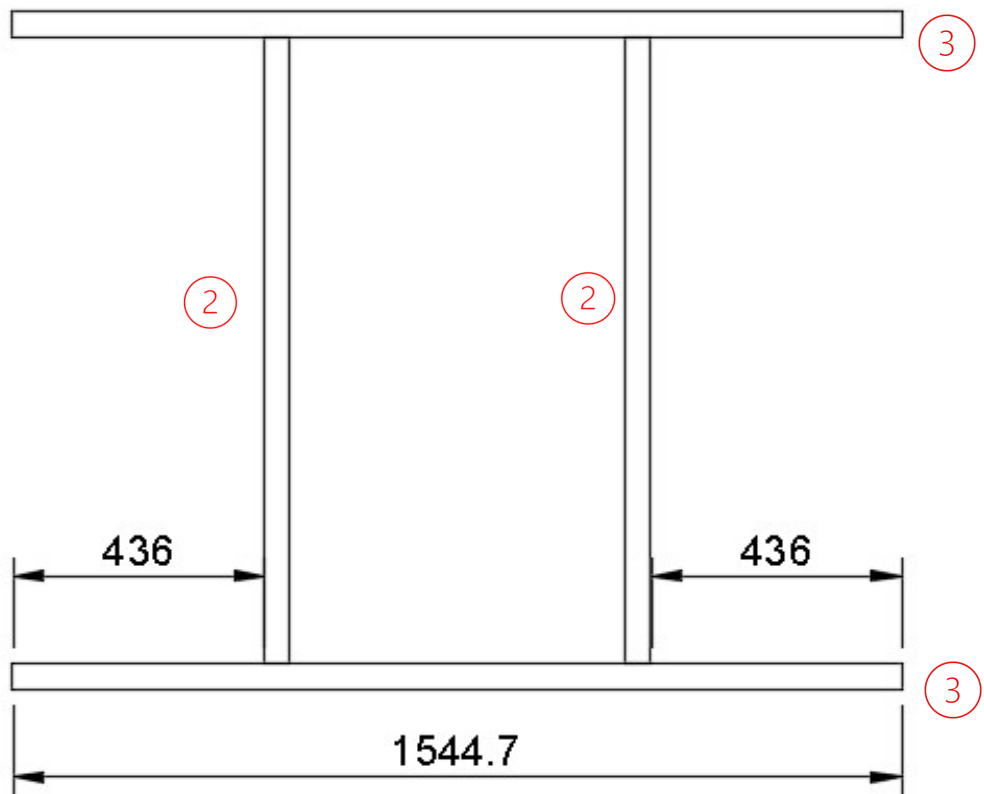
Fit a Support Block to both Gables

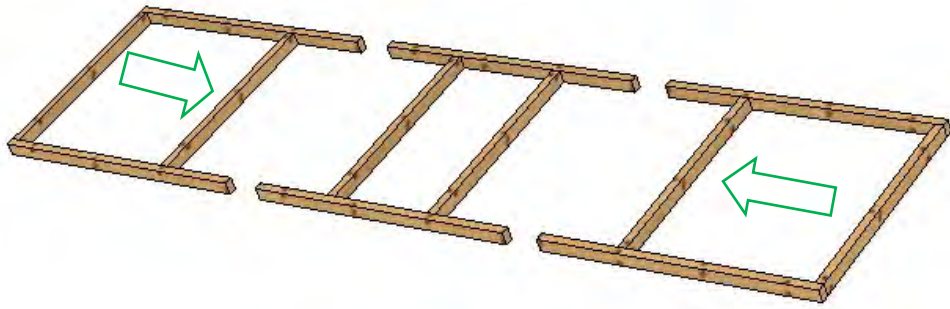
ROOF— Half Roof assembly [2]

13	[8]  REP1544	[12]  RF1135	[8]  LP872
	[4]  MREP1544	[6]  CH1800 MO / SM	[14]  RS1400 MO / SM
	[140]  RS50 MO / SM	[72]  BS75	[28]  RD-AS2 MO / SM

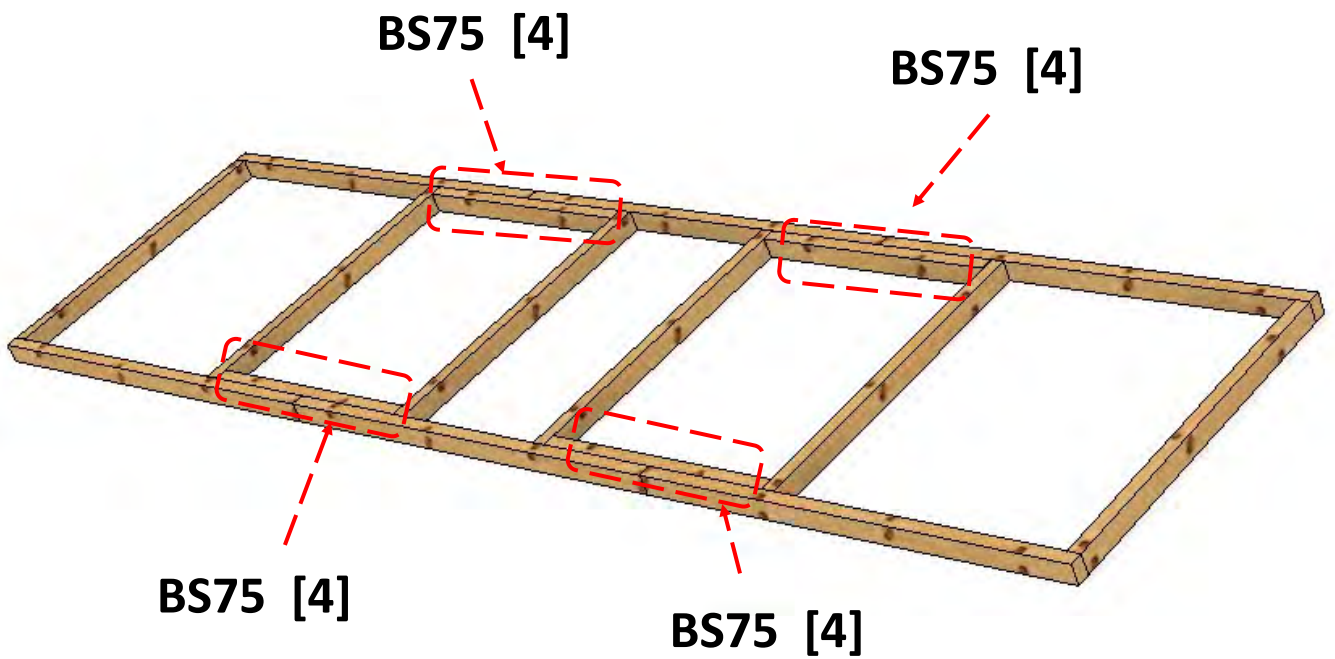
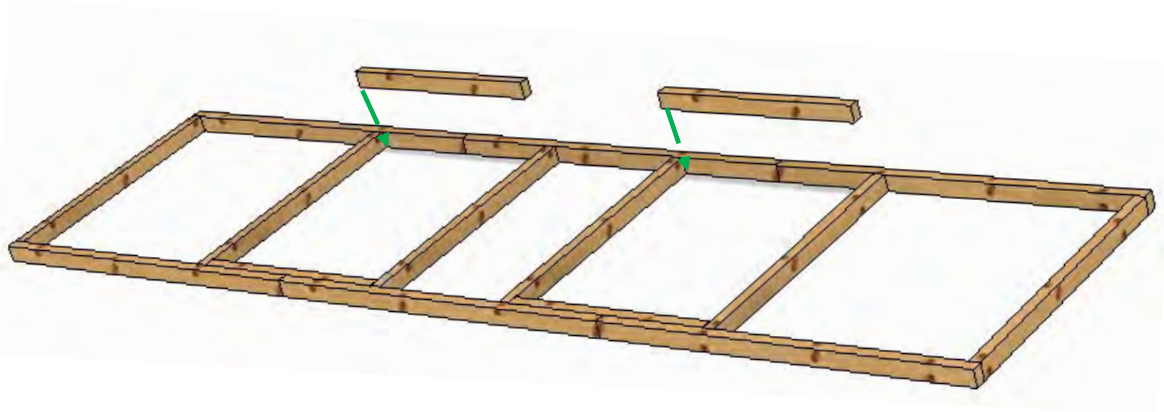


Pre-drilling will prevent splitting!



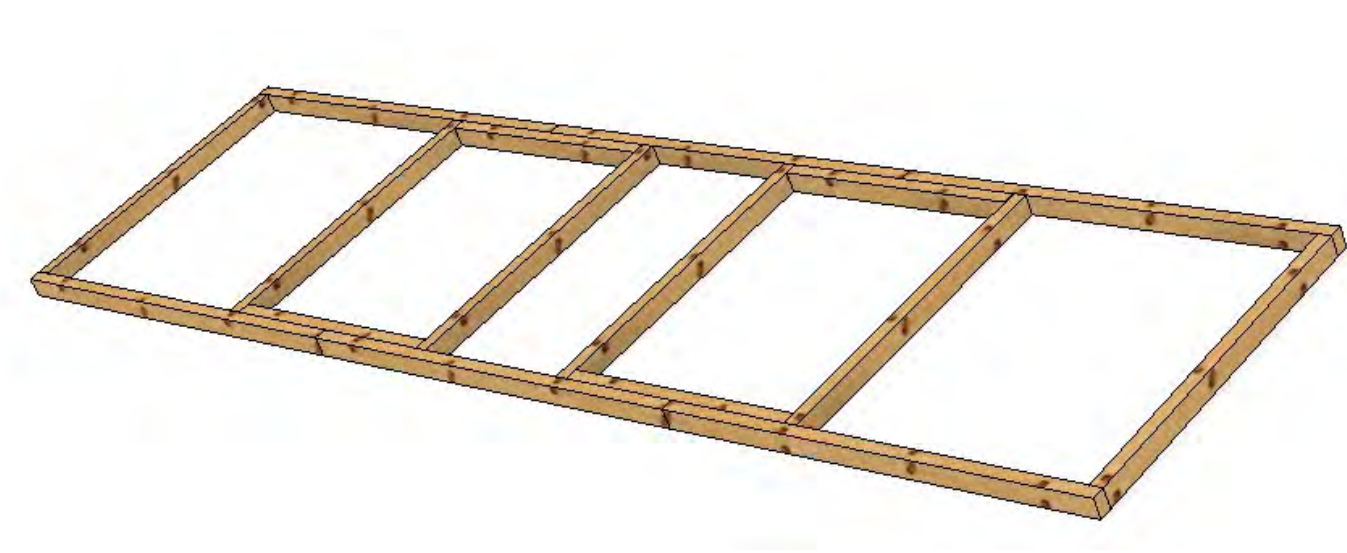


Roof frame overall width is 4634mm

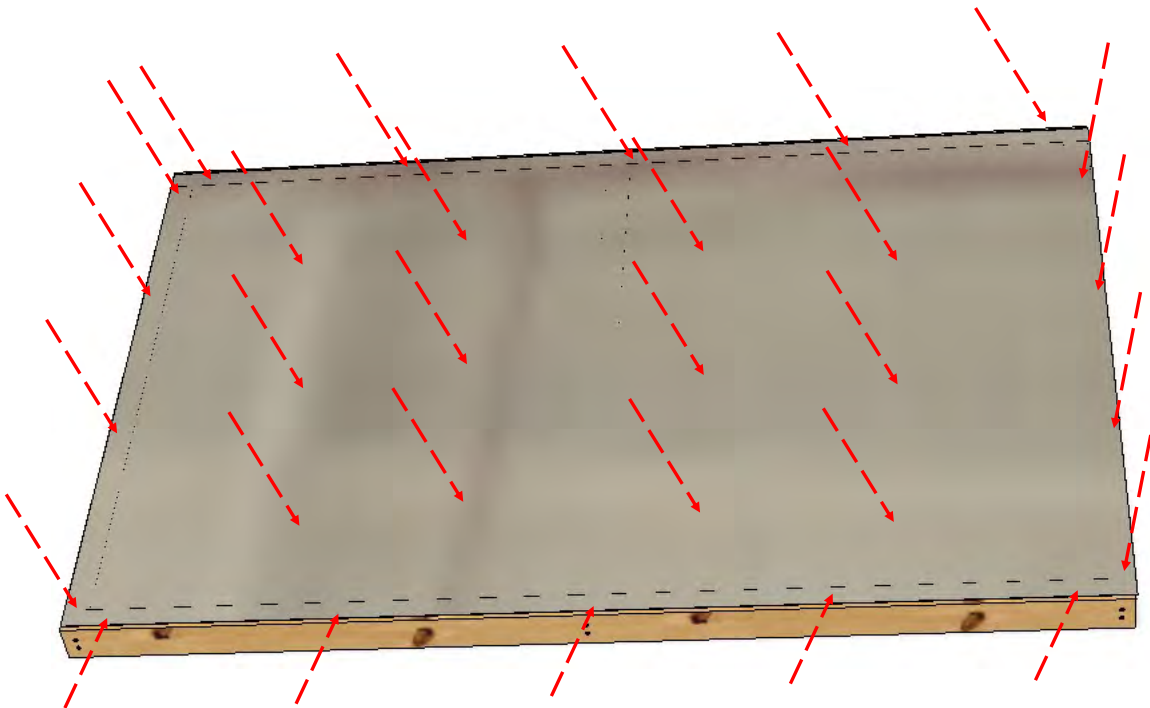


OPTION—INSULATION

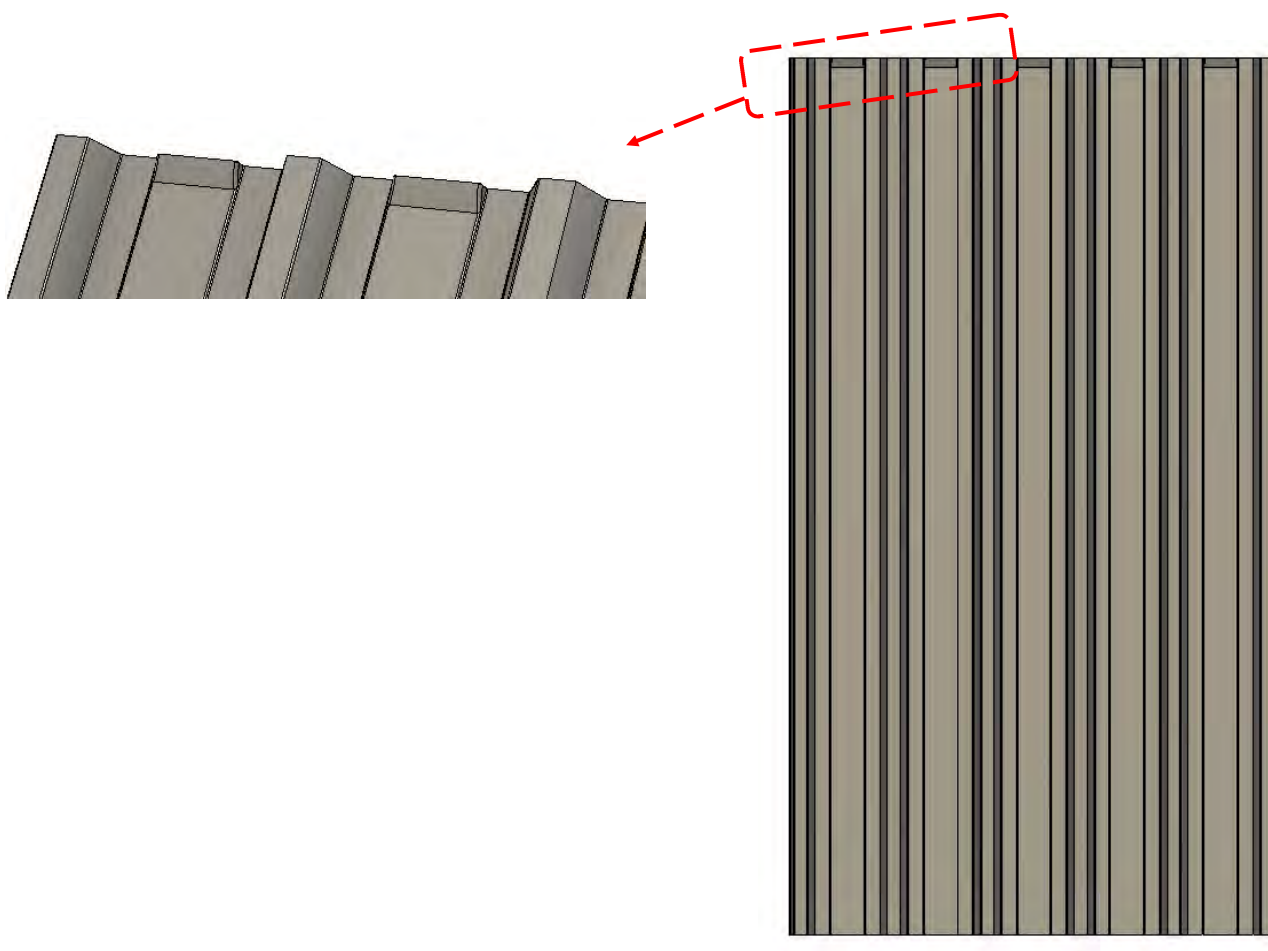
If Insulation was specified, it needs to be fitted to the roof frame before attaching the roofing sheets.



Fix Insulation to Frame with Staples or insulation fixings where indicated (Staples / fixings not supplied).
Ensure fixings are aligned with Frame.



Top of Roof sheet has material folded upwards.

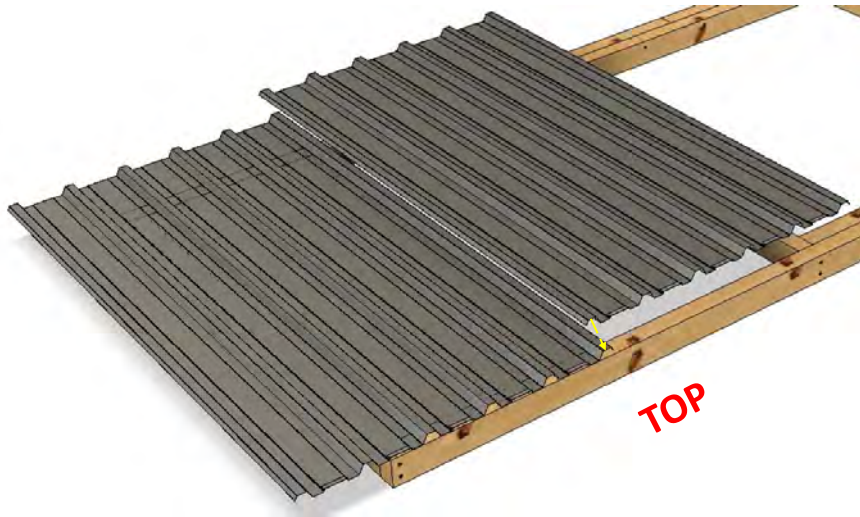


Underside of Roof frame—Distance from sheet to frame edge.
Roof sheet Top flush with top of frame.



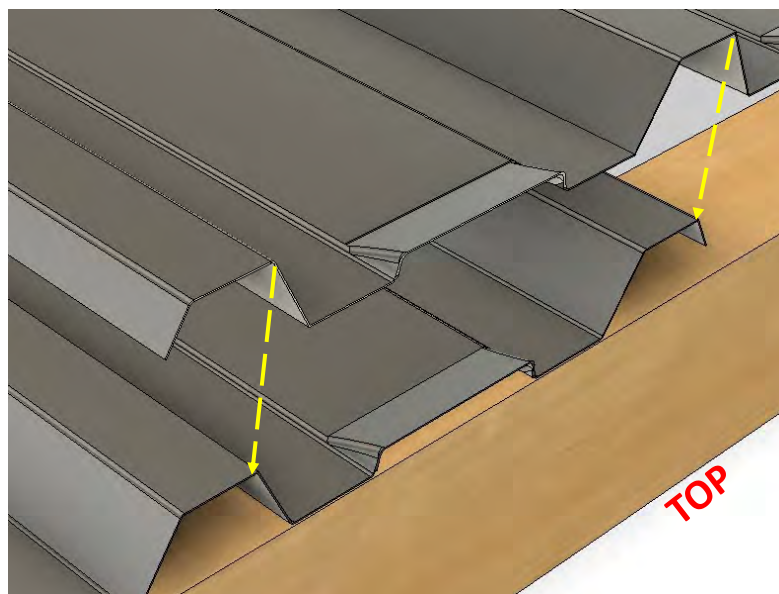
Lay Sheeting on Frame

Sheets 2,3,4,5 & 6 Single overlap

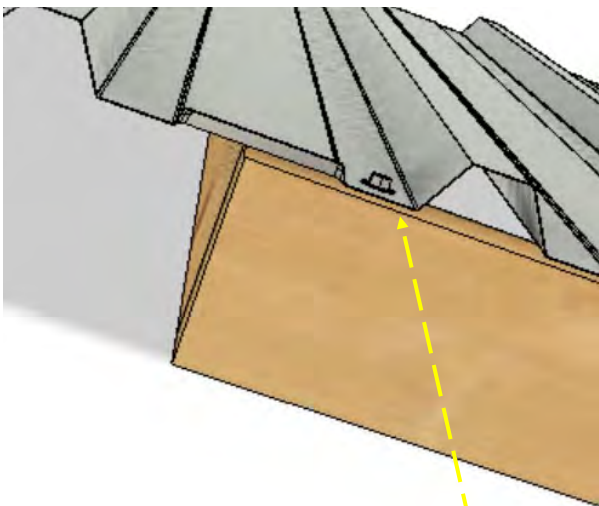
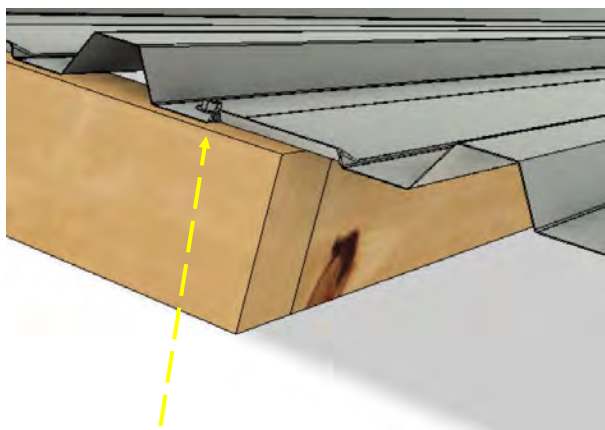


Sheets 1/2 overlap 1.

Sheets 6/7 overlap 2



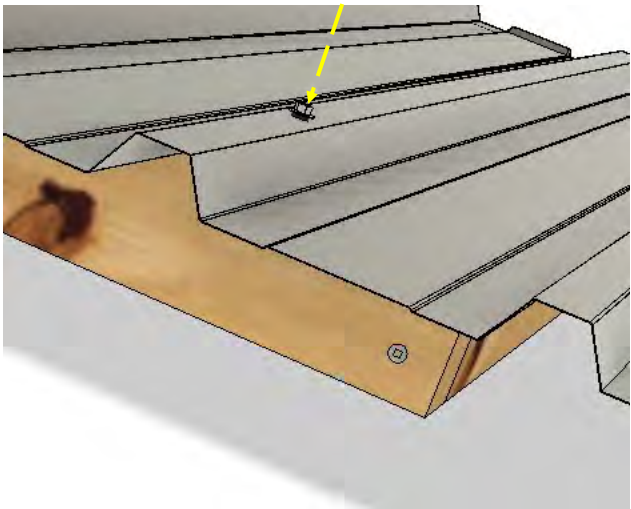
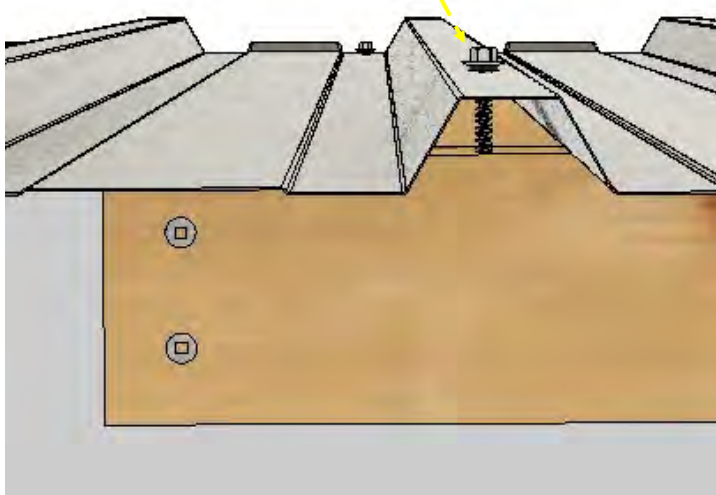
Overlap 2

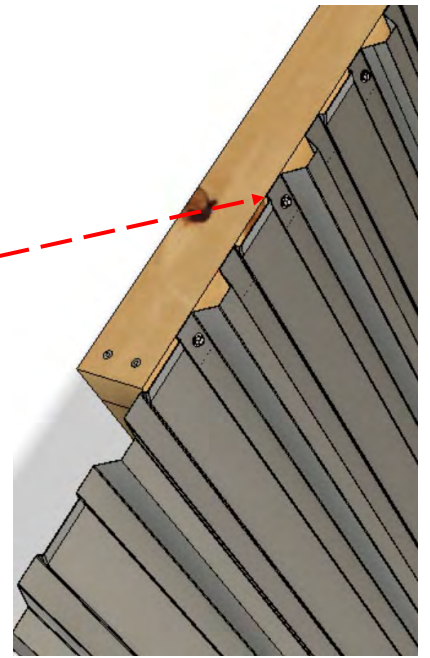


TOP

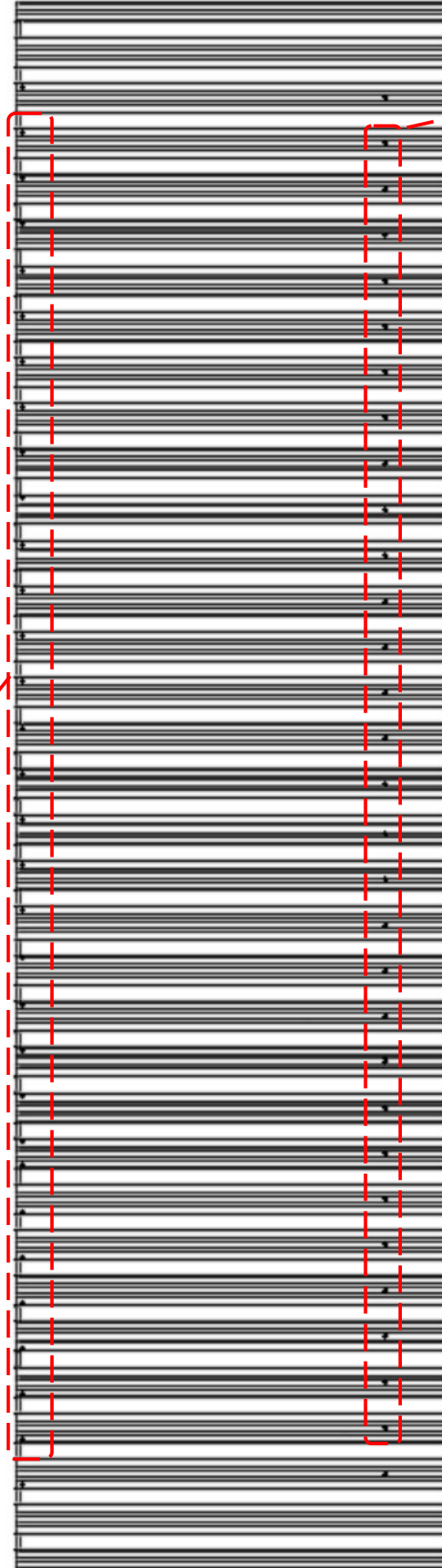


RS50 MO/SM [4]





TOP



RS50 MO/SM [29]



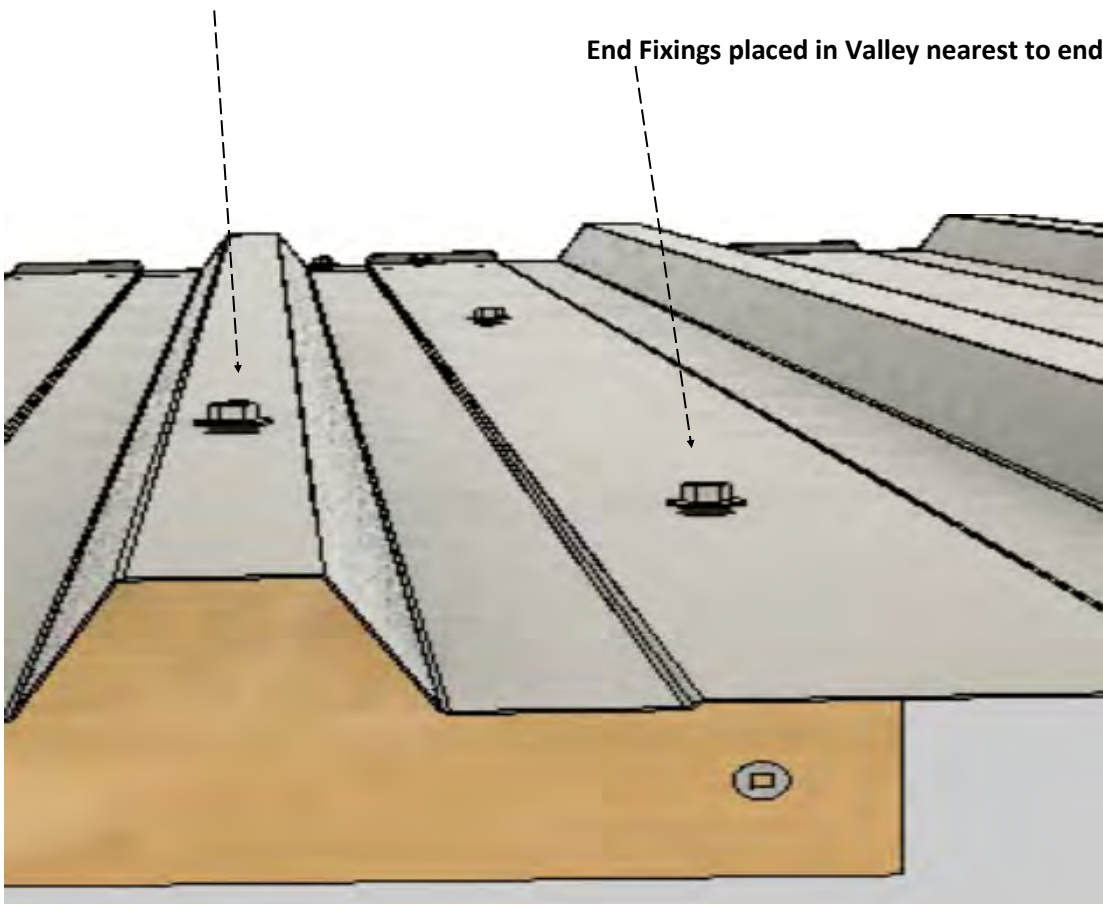
End Frame Fixings

RS50 MO/SM [3] x2

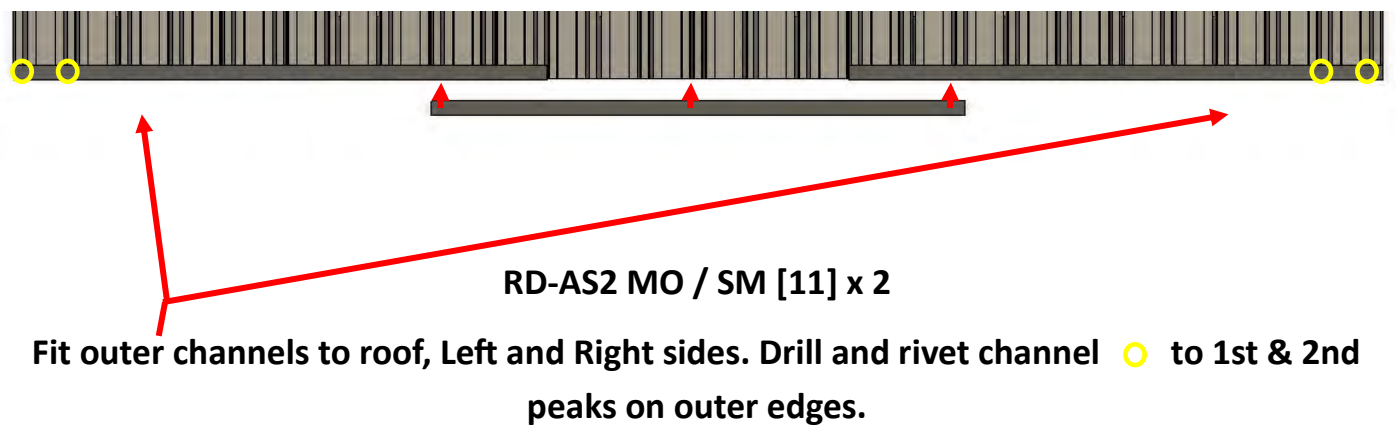
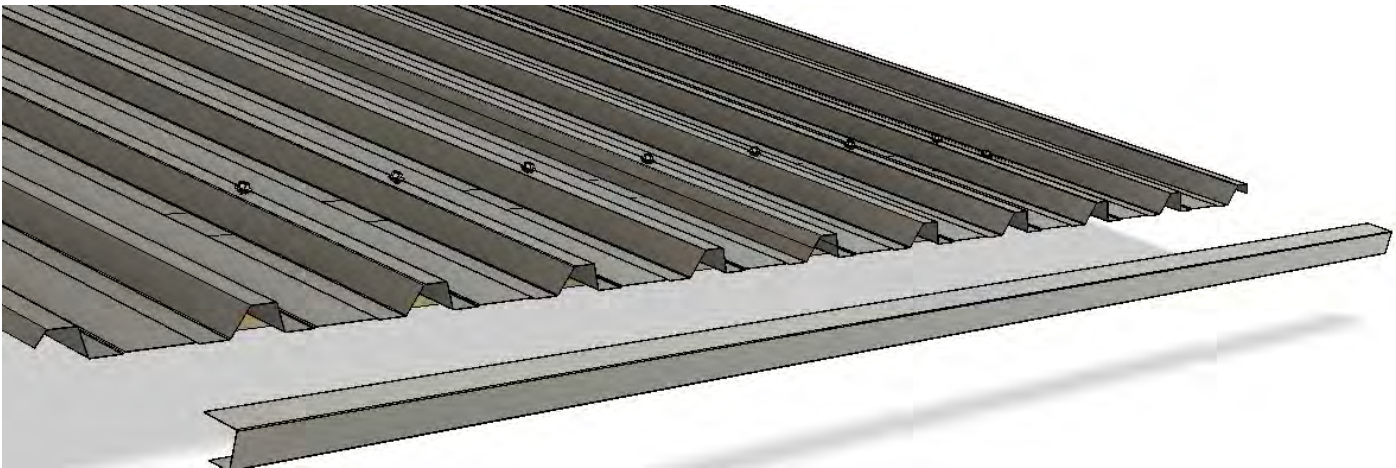


Lower Roof Screws placed in Peaks of Sheet.
Do not Overtighten.

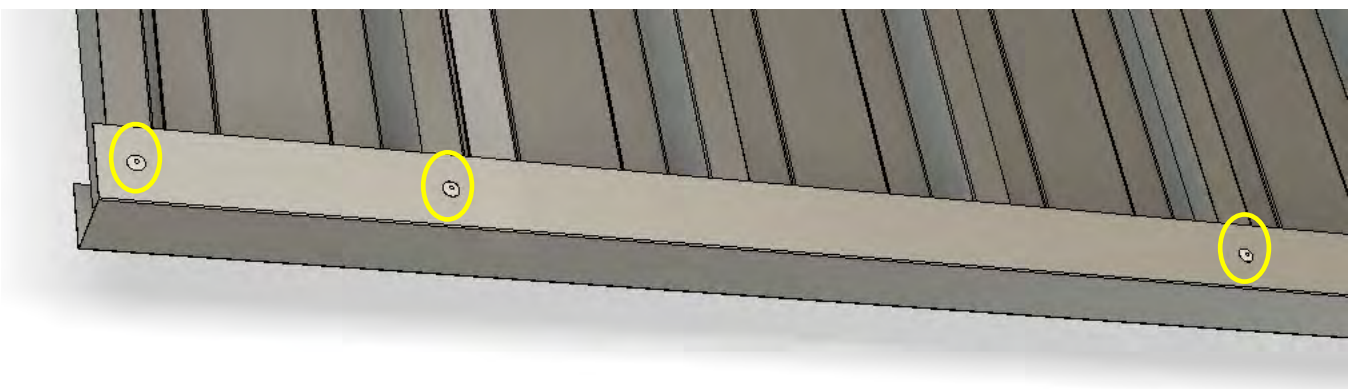
End Fixings placed in Valley nearest to end of Frame.



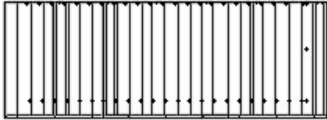




Mounting the Roof Sheet Channel



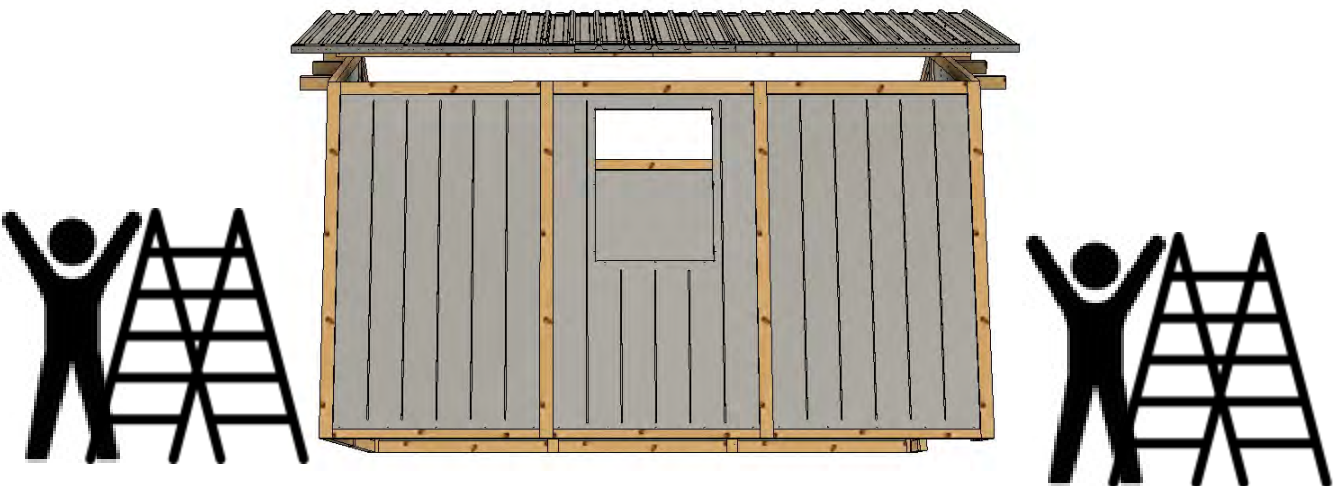
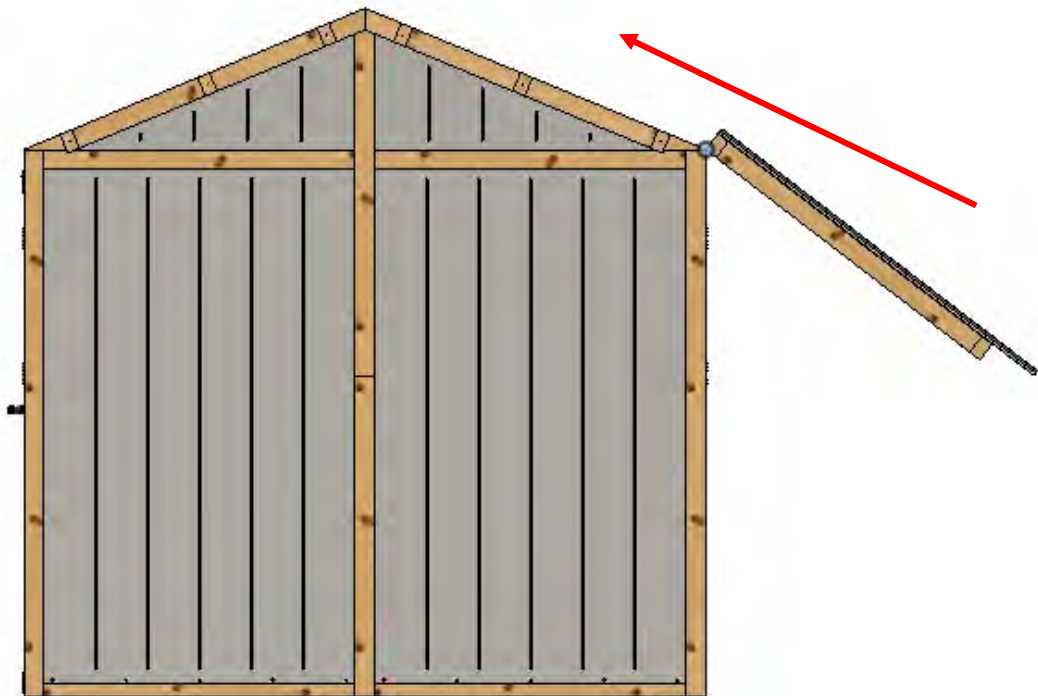
Drill and rivet channel to Roof sheet as indicated. 



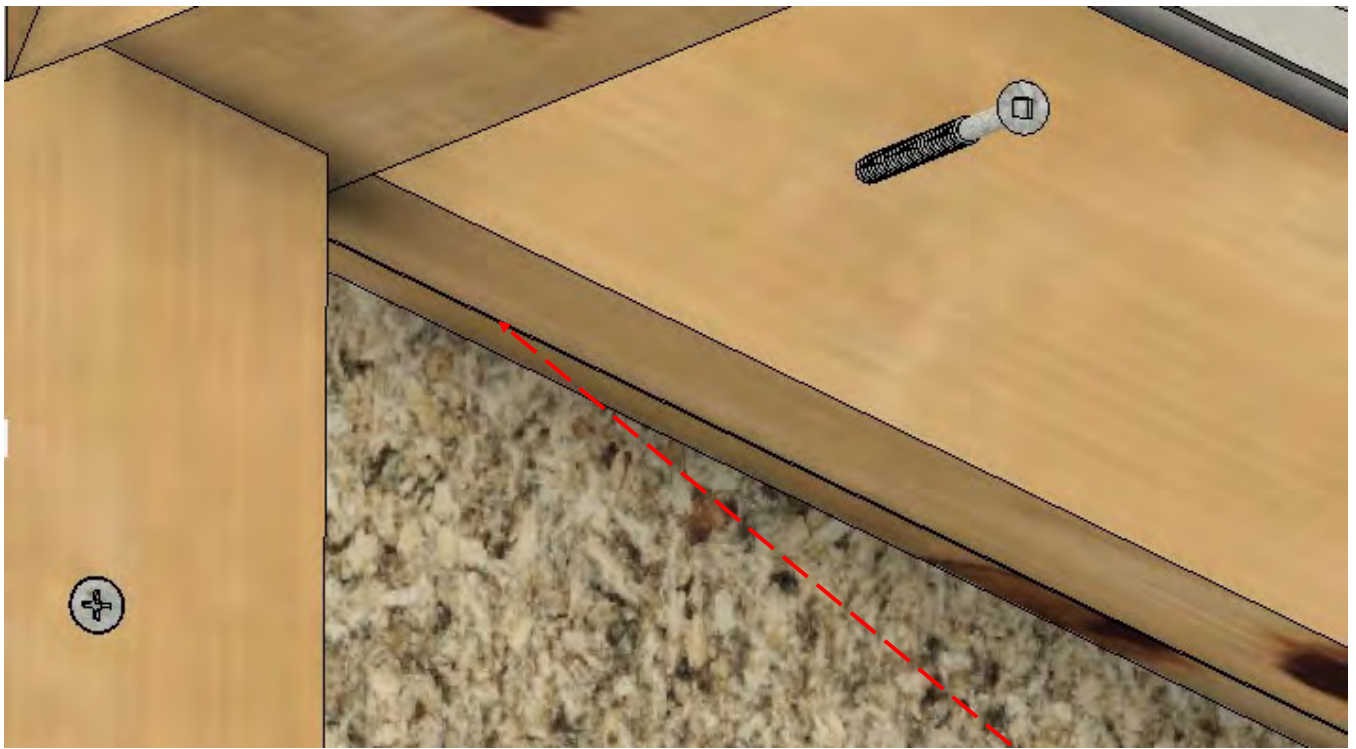
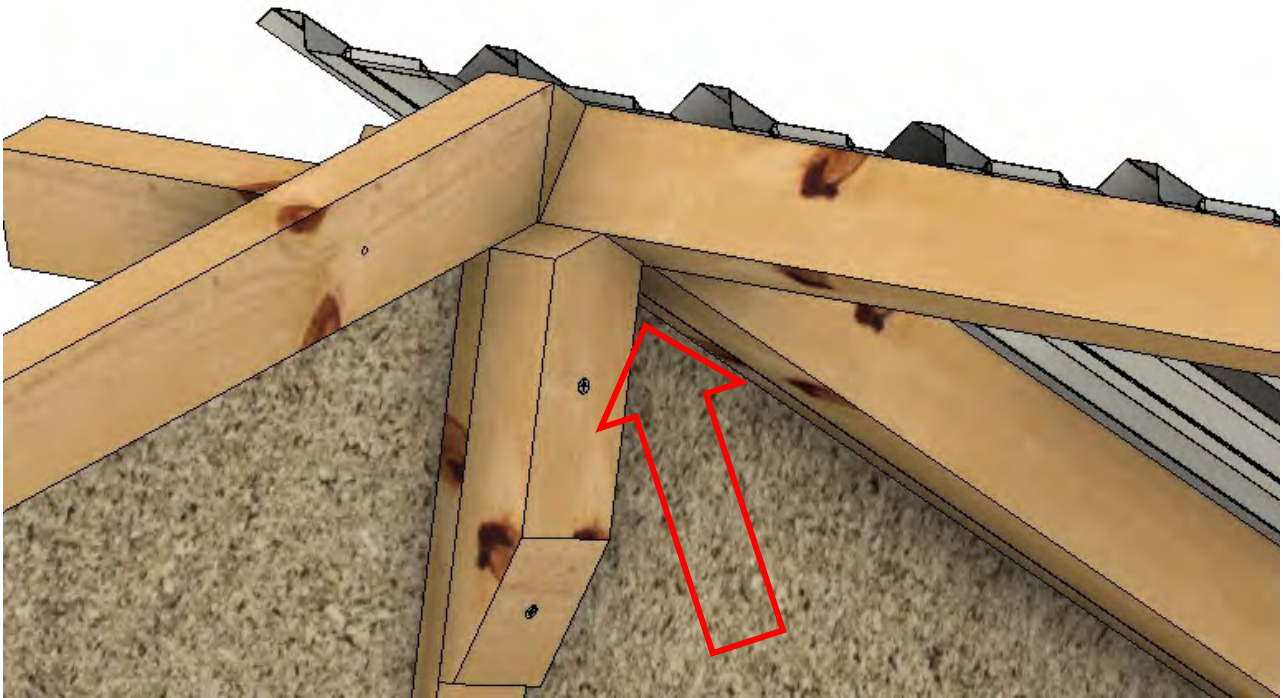
Roof Assembly—Installation

<div>14</div>	<div>[2]</div> <div></div> <div>Half roof Assembly</div>	<div>[2]</div> <div></div> <div>CT-A</div> <div>[12]</div> <div></div> <div>PS50CSK</div>	<div>[28]</div> <div></div> <div>BS75</div> <div>[10]</div> <div></div> <div>BS125</div>
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Slide 1st Roof assembly onto the shed.

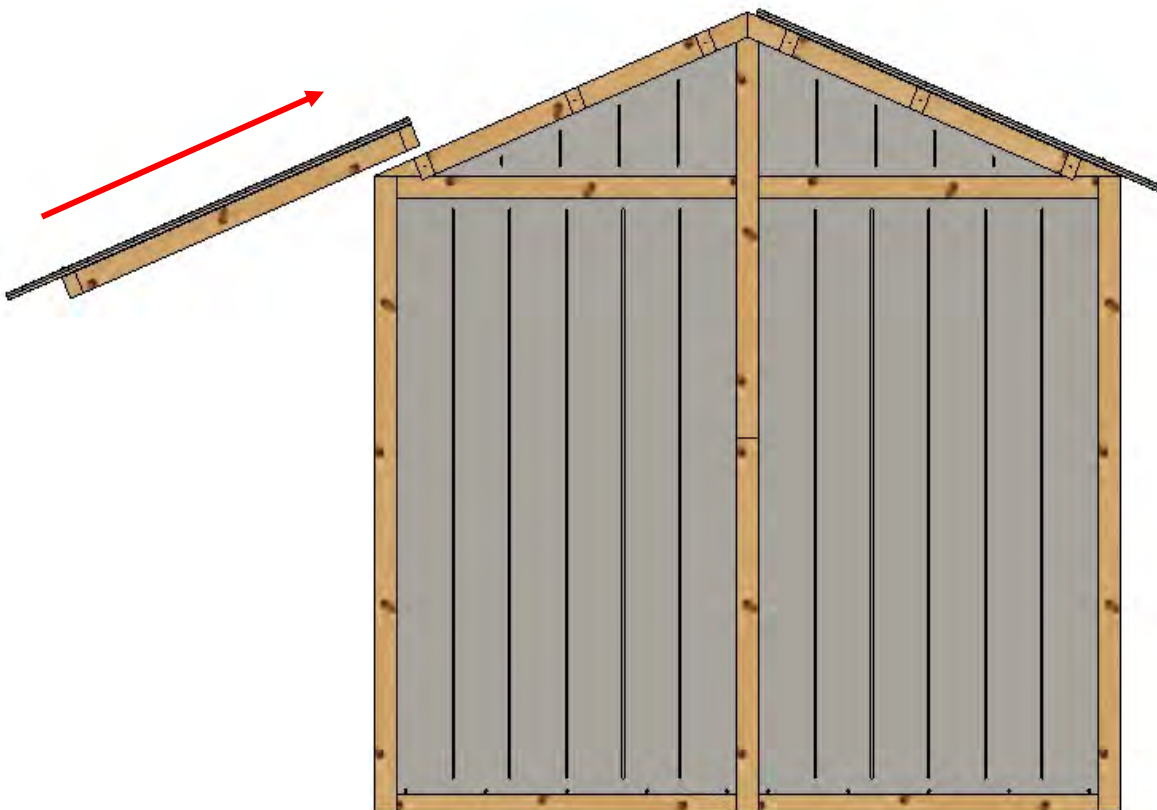
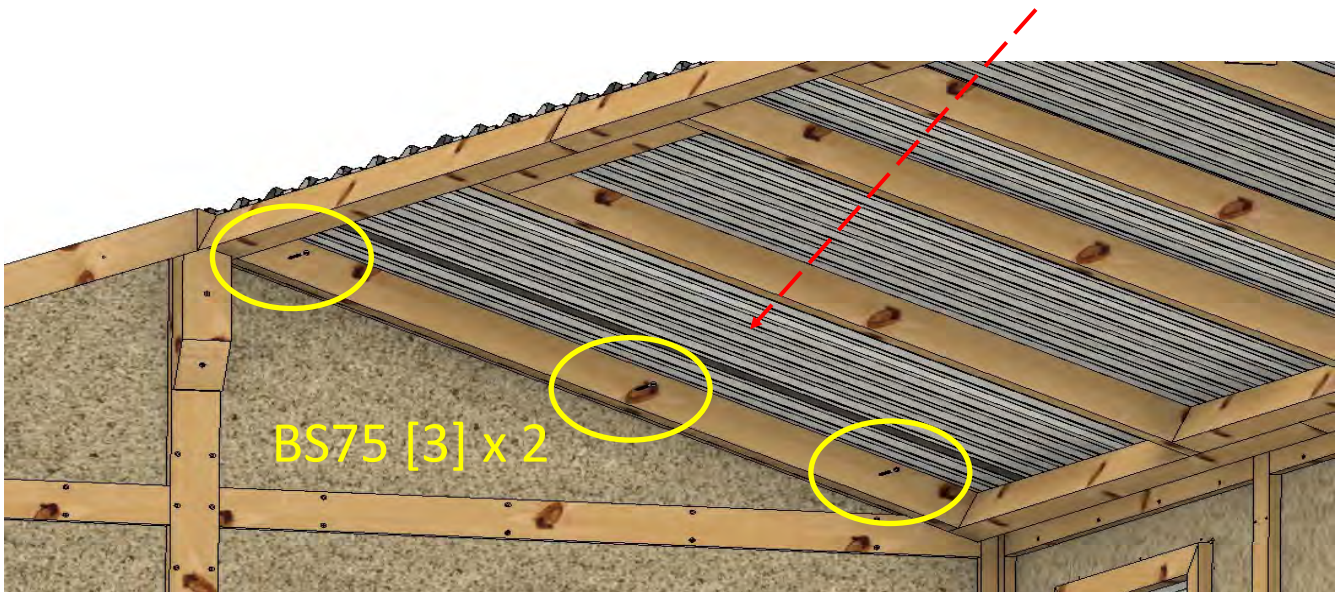


Align edge of roof frame on apex of Support Block and Gable



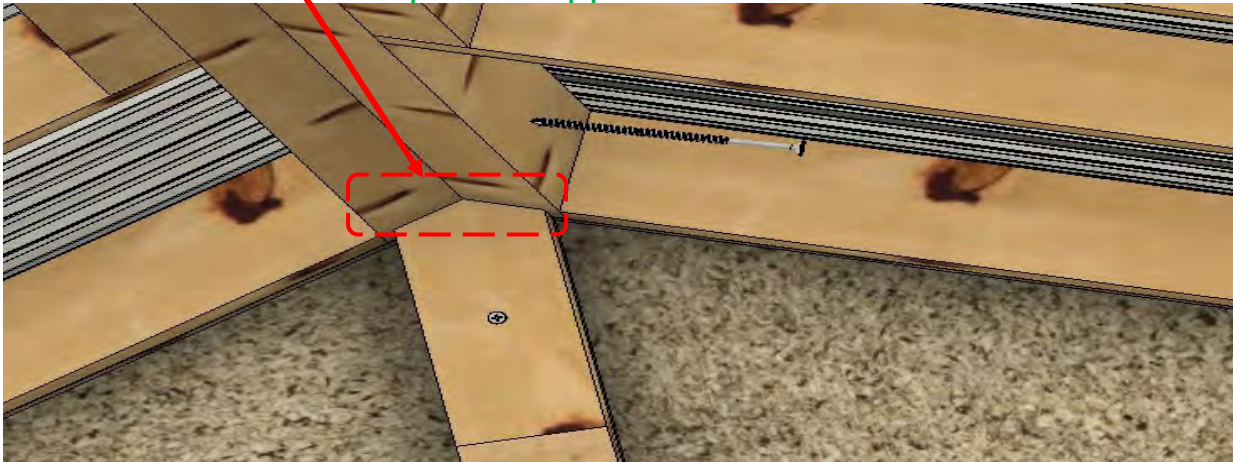
Align Base of Roof frame with
Bottom of Gable Frame

Fix 1st Roof panel to Gables
before fitting remaining roof
panel. 6 x BS75

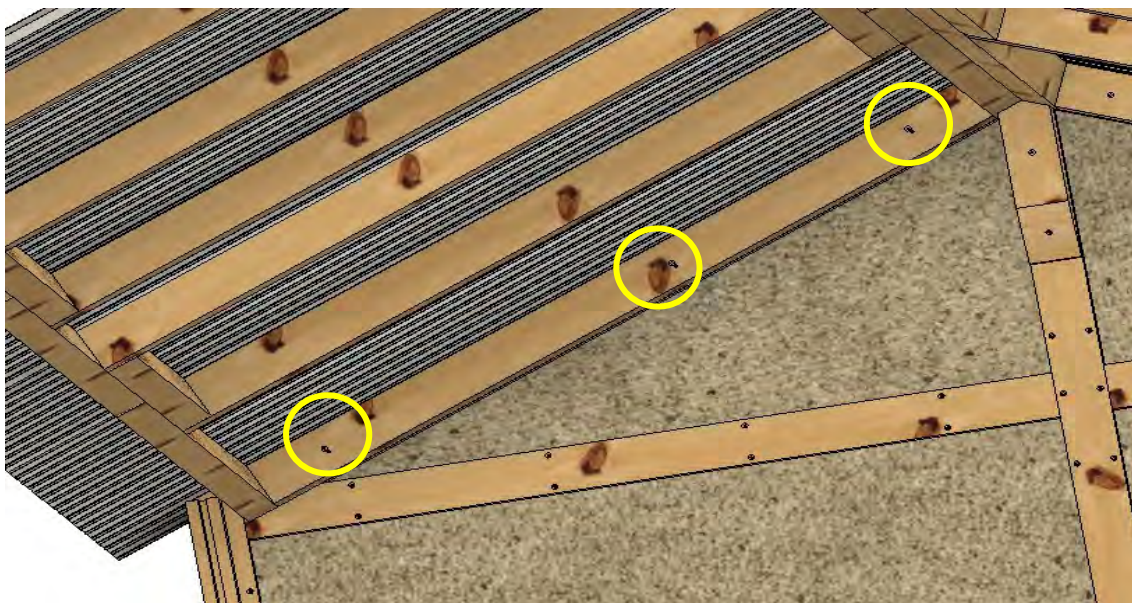


Once the first roof panel is secured into the gables slide the other roof panel up into the corresponding gable gap.

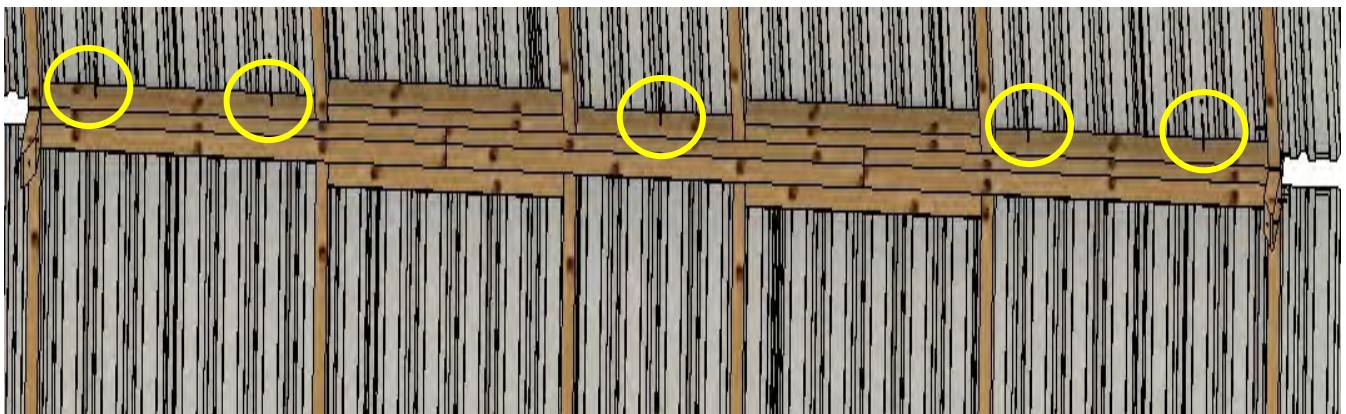
Butt Roof Frames to Apex of Support block.



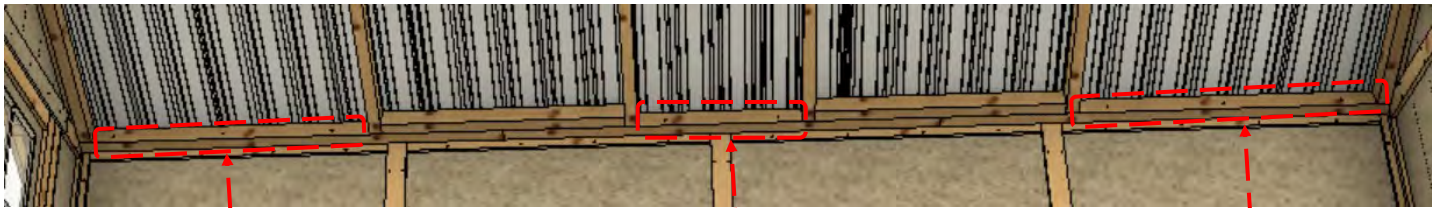
Secure 2nd frame to gables. Using BS75 [3] x 2



Fasten top of Roof Frames with BS125 x 5.



Roof Side wall Fixings

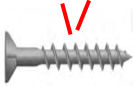
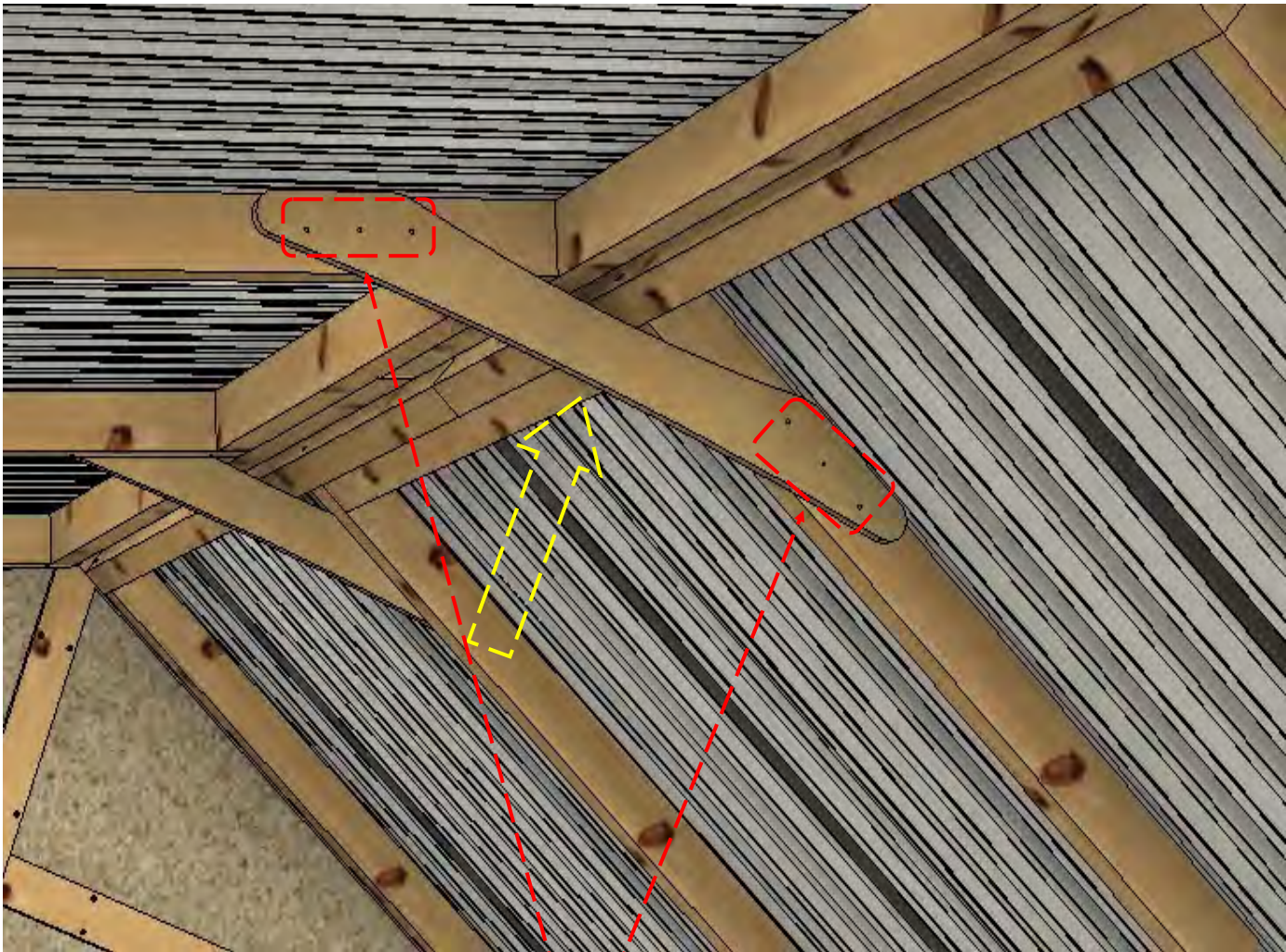


BS75 [3]

BS75 [2]



BS75 [3]

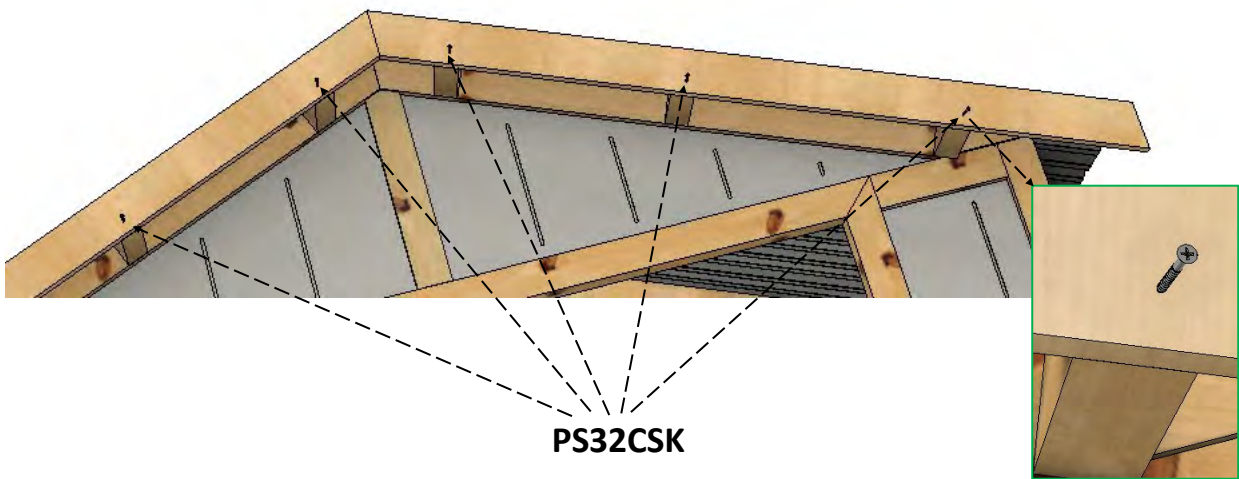
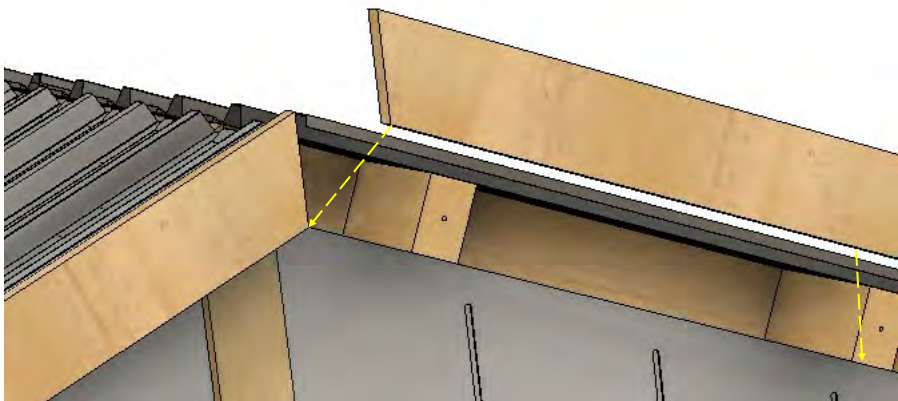
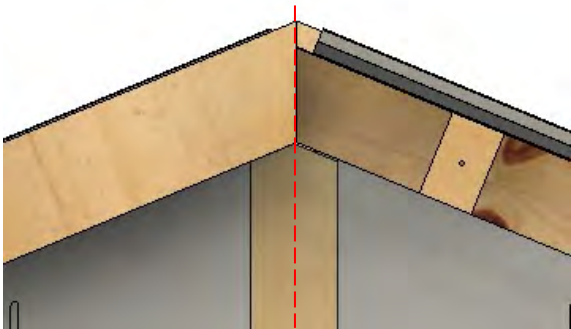
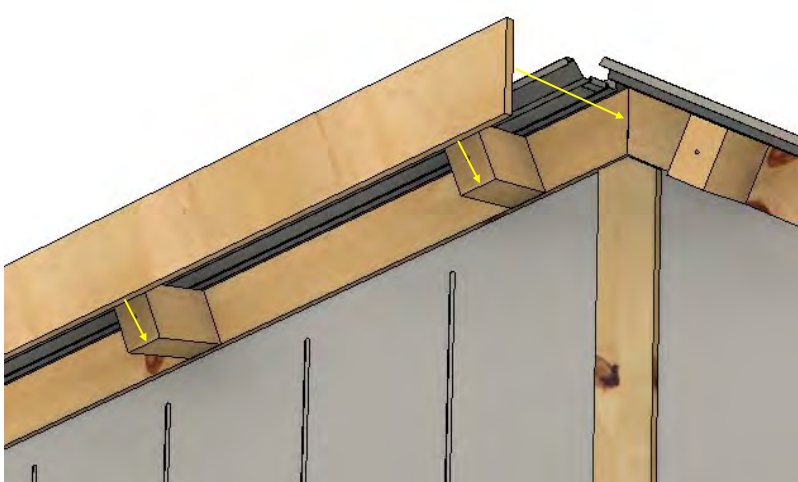
Collar Ties



PS50CSK [6]

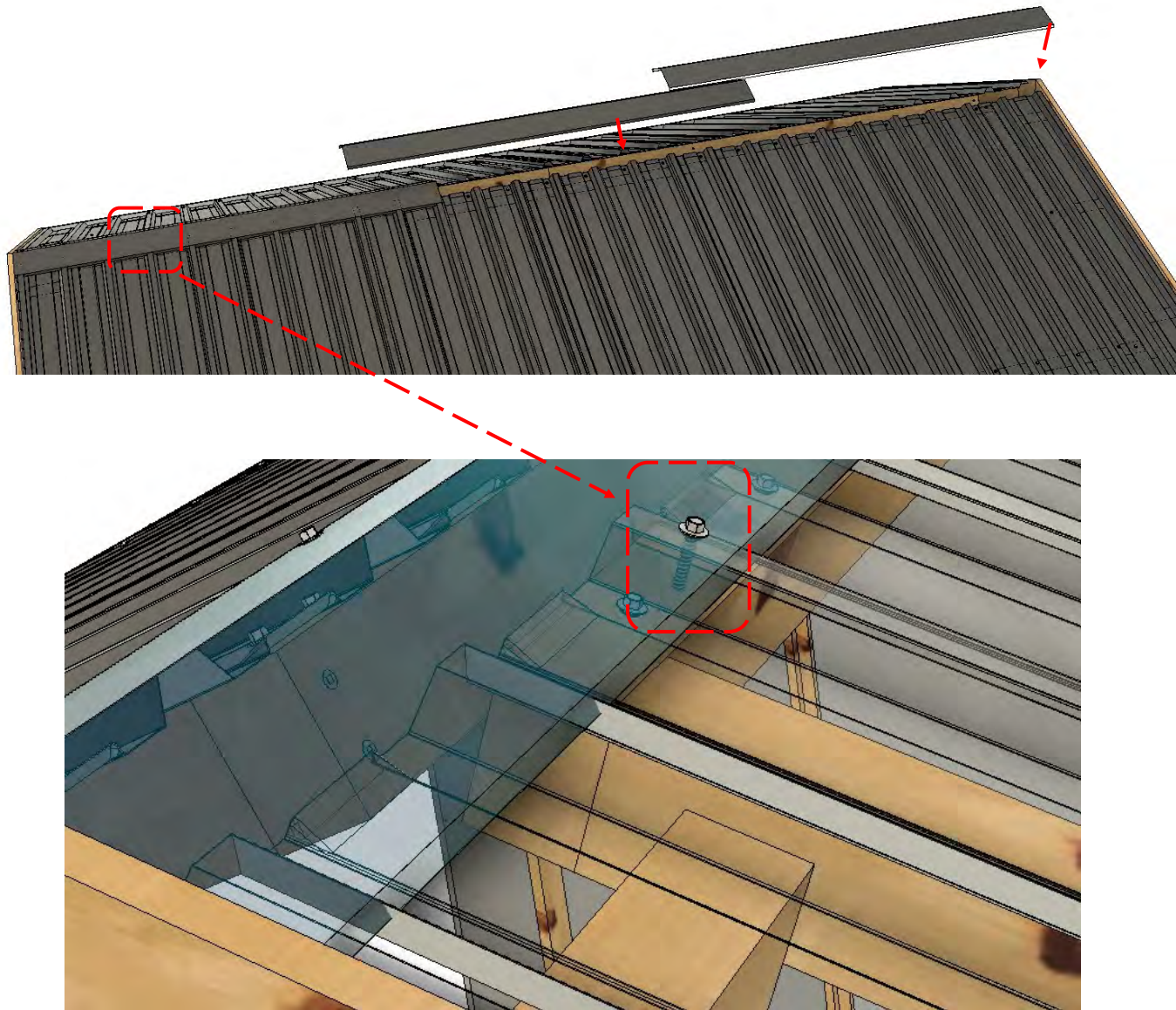
Gable assembly

<div>15</div>	<div>[4]</div> <div></div> <div>F1500</div>	<div>[24]</div> <div></div> <div>PS32CSK</div>
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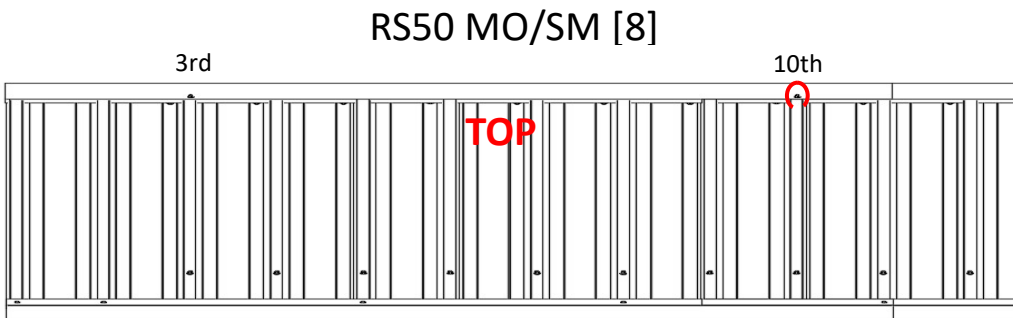
Ridge Cap

<div>16</div>	<div>[3]</div> <div>  </div> <div>RC1800 MO/SM</div>	<div>[8]</div> <div>  </div> <div>RS50 MO/SM</div>
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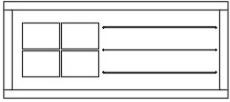



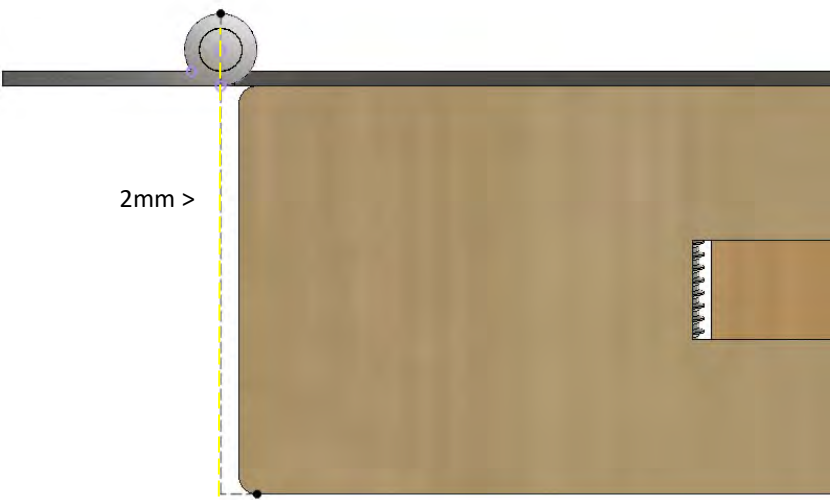
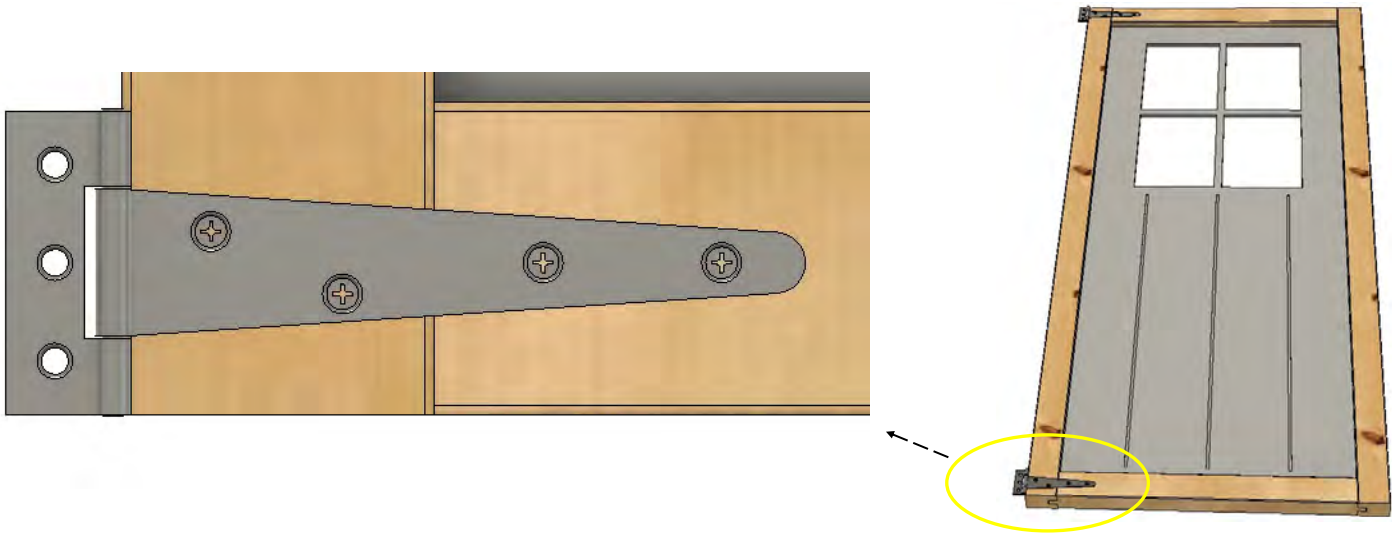
Remove Protective film from painted face of Ridge Caps. Place ridge caps into position carefully, avoid dragging or scratching.

Make sure peak of ridge cap is in line with peak of fascia's. Screw through ridge cap into 3rdnd and 10th Ribs, from each end of the roof. Drive these screws through and into roof frame.

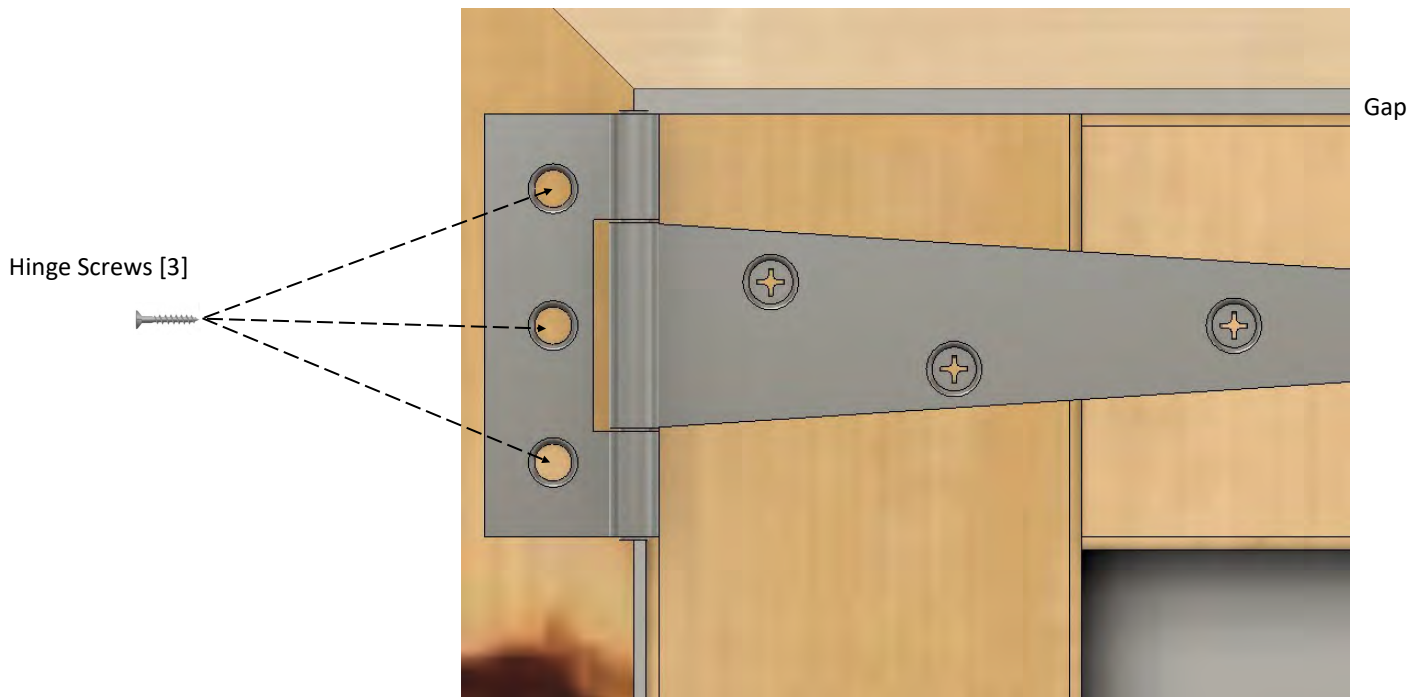


Door Hanging

17	[2]  Door Assy [L & R]	[2]  TH150B
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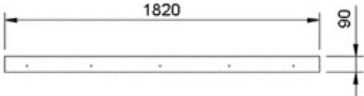
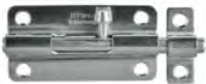


Left Hand shown—Right Mirrored.

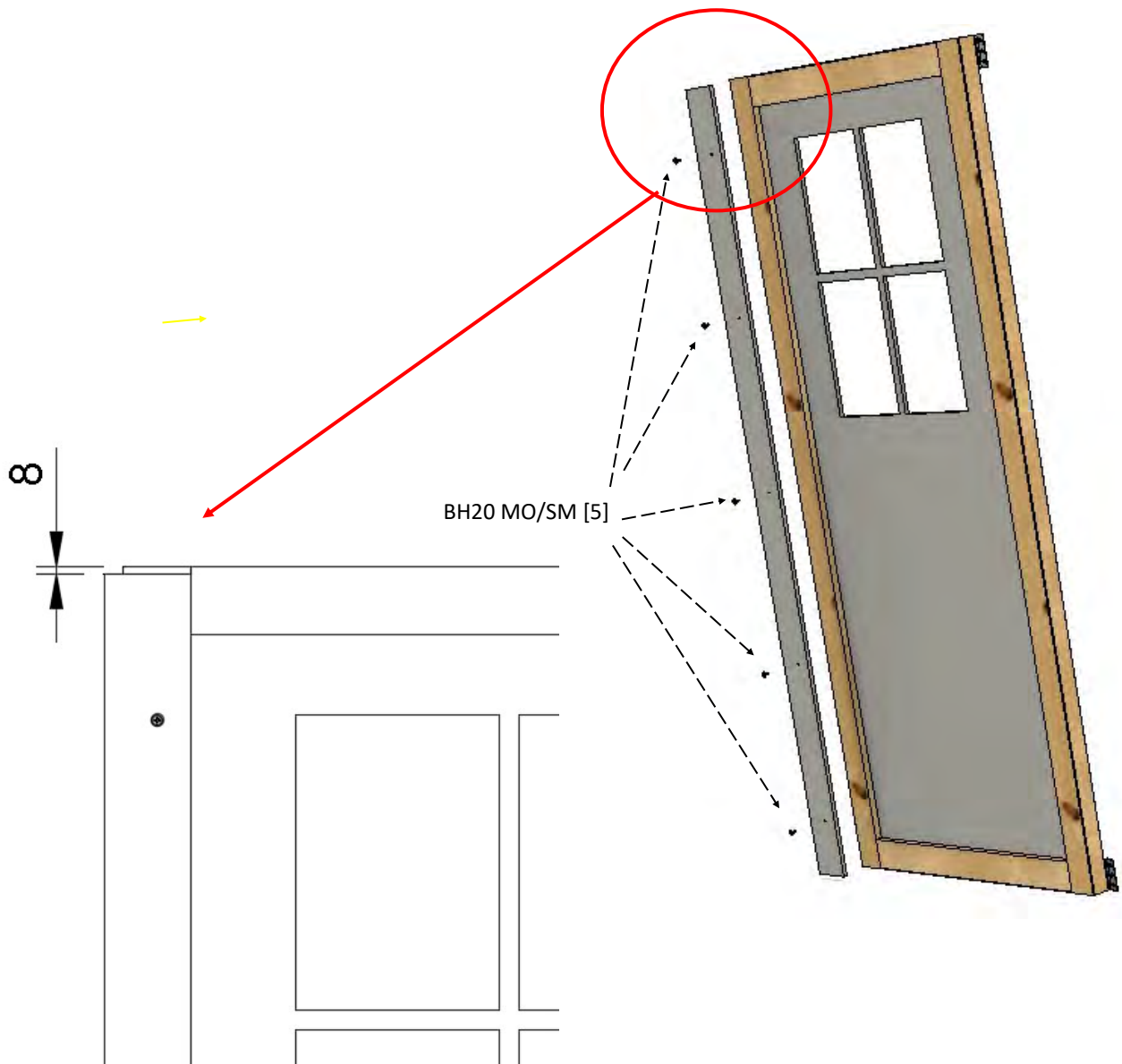


Top Hinge Shown—Bottom similar.

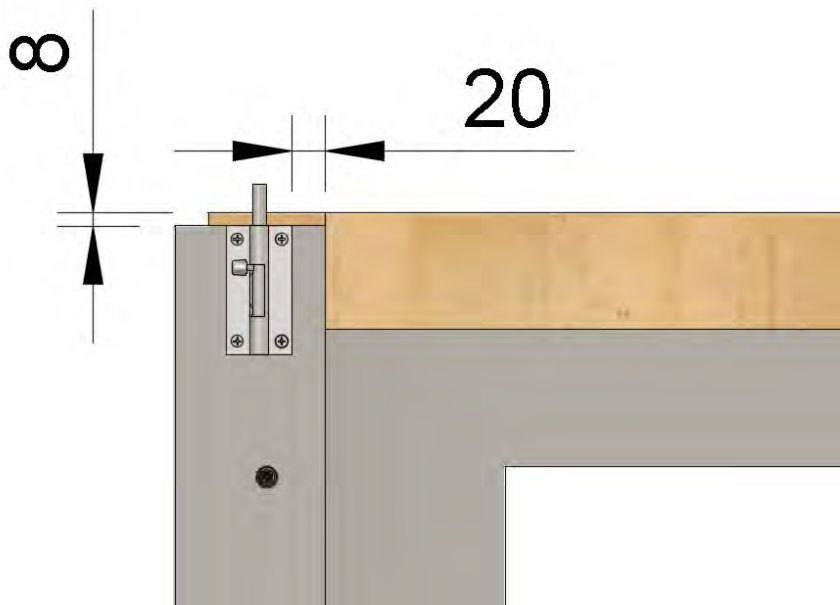


Door Furniture

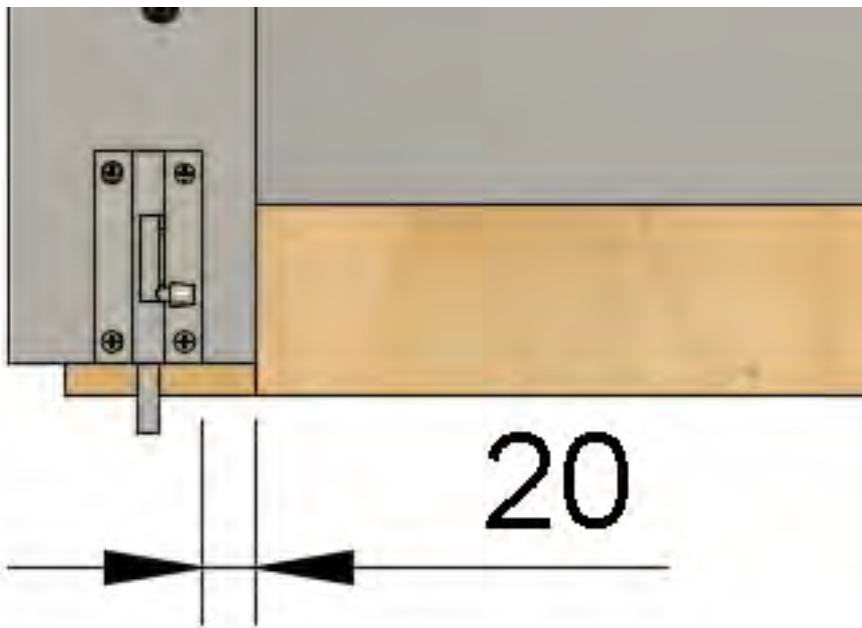
18	<div>[1]</div> <div></div> <div>DS1820x90</div>	<div>[2]</div> <div></div> <div>BB100S</div>	<div>[1]</div> <div></div> <div>THB [Fixings Kit]</div>
		<div>[8]</div> <div></div> <div>FB20 MO/SM</div>	



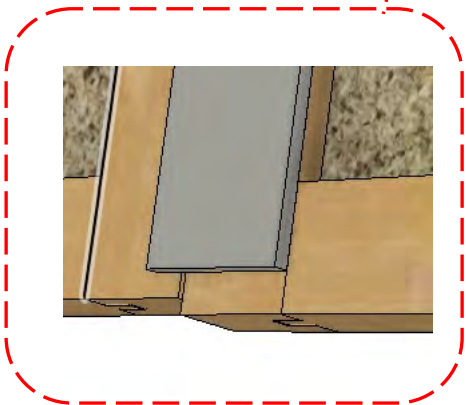
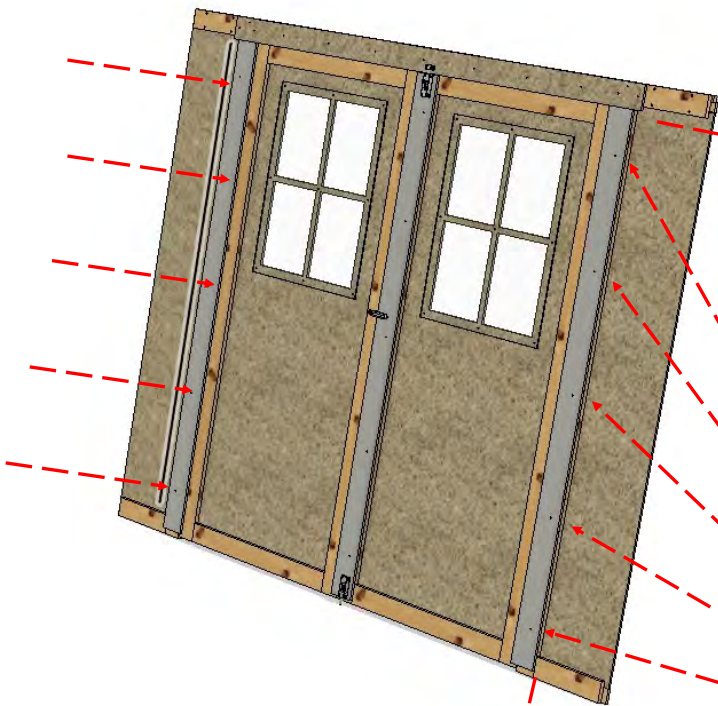
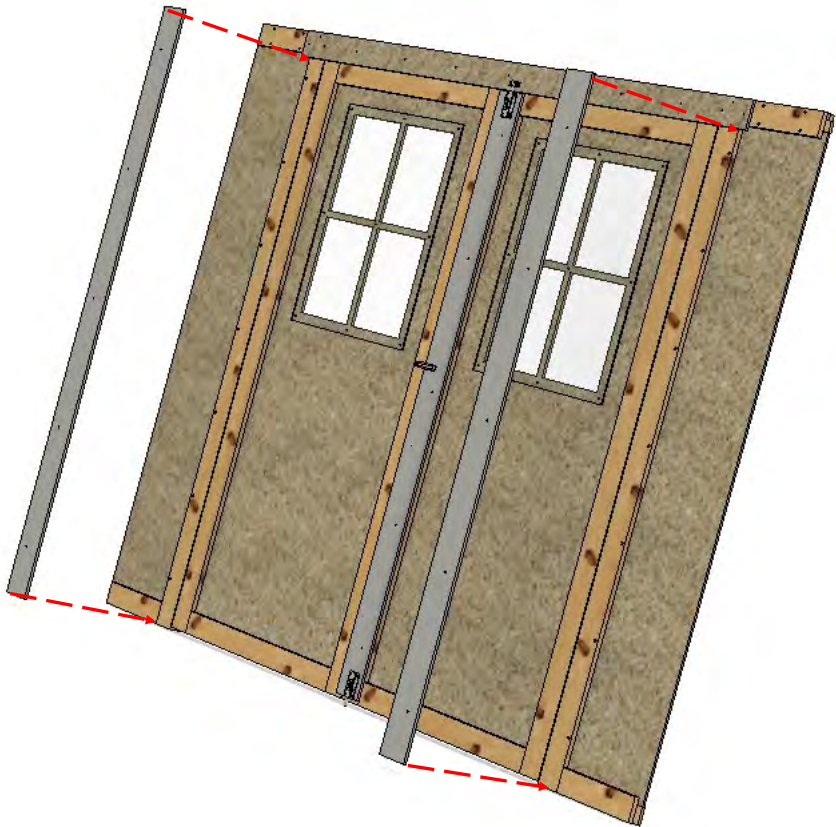
Upper Drop Bolt



Lower Drop Bolt

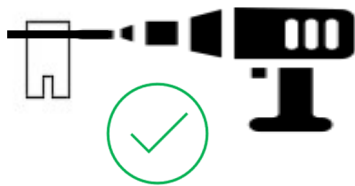


Side Door Stops, position

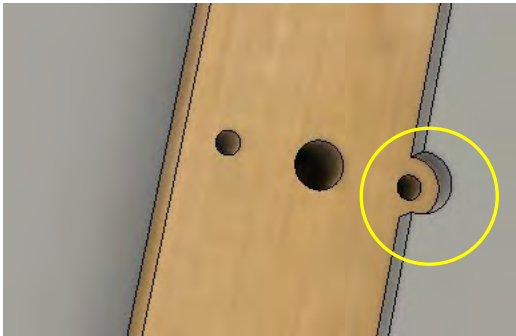
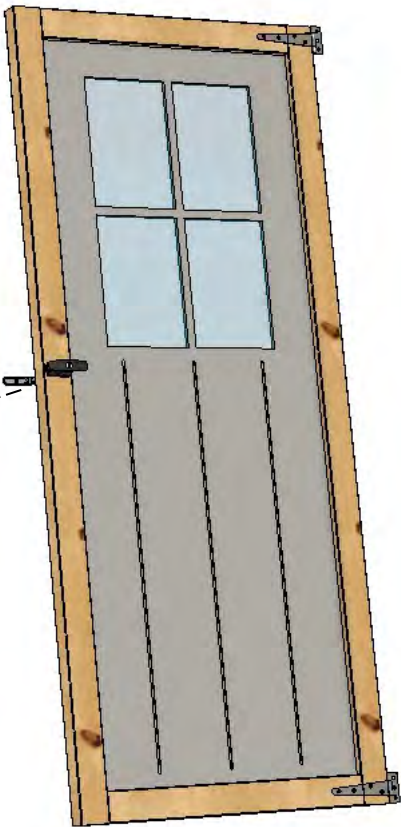
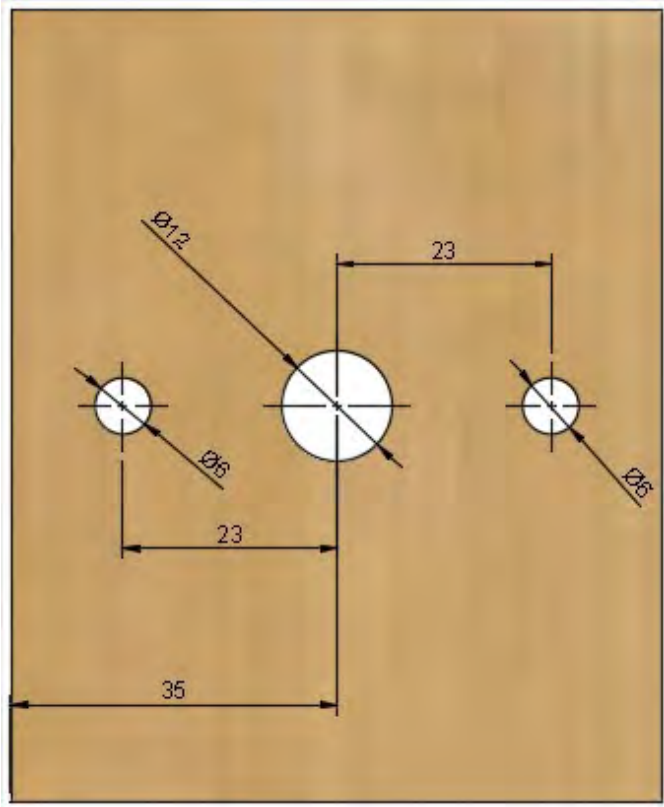


BH20—5 per DS1820

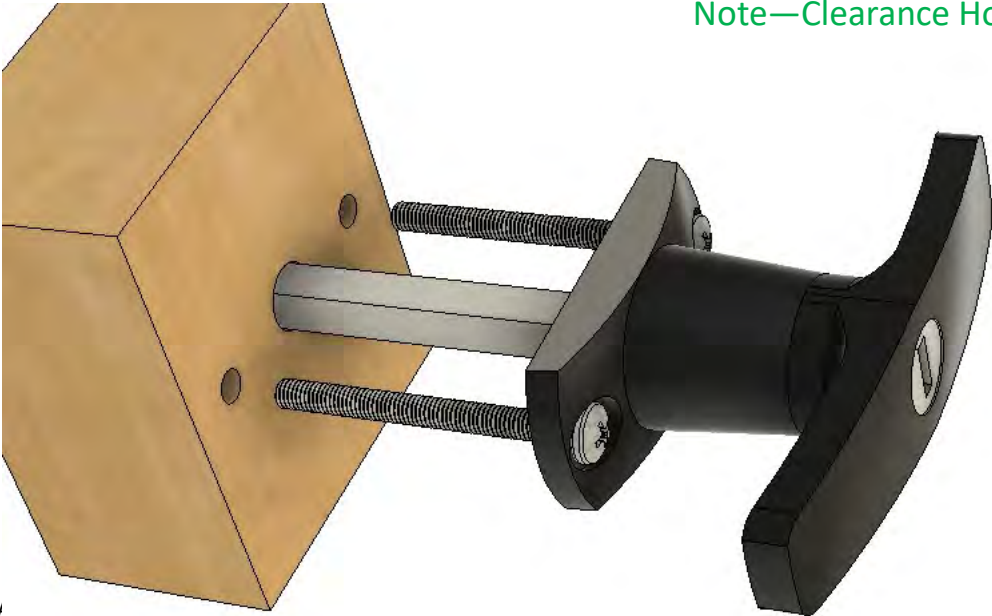
Lock Position

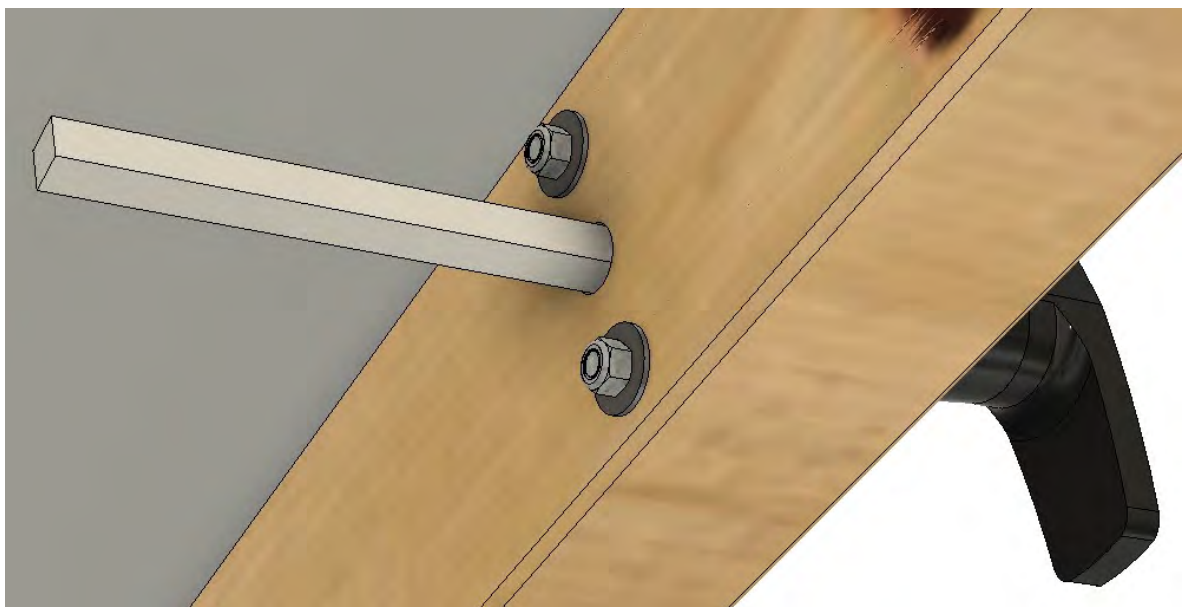
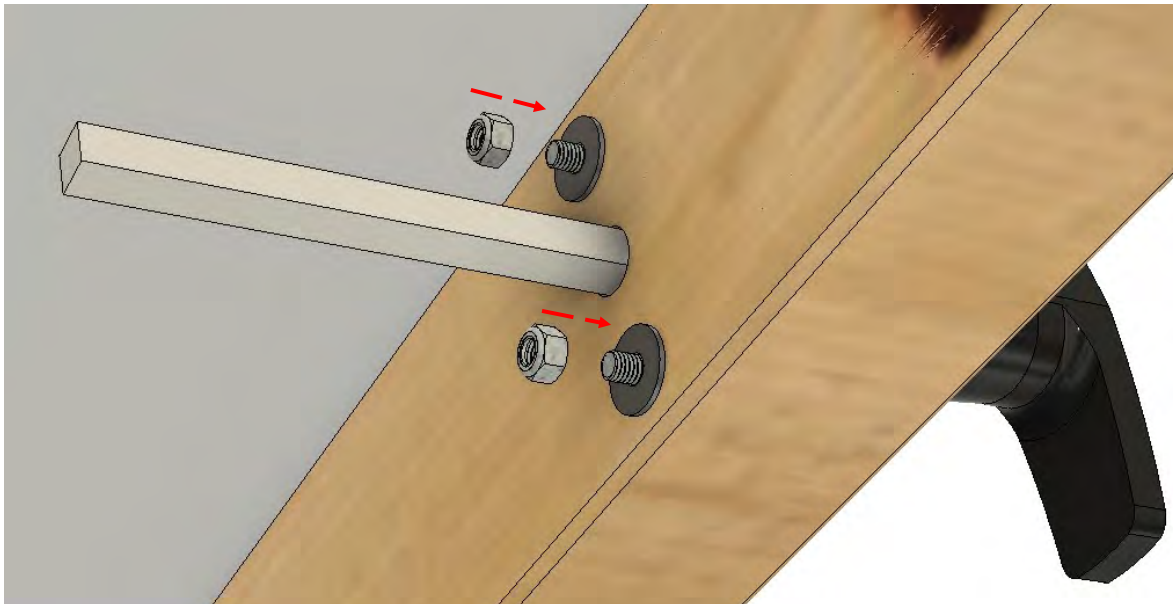
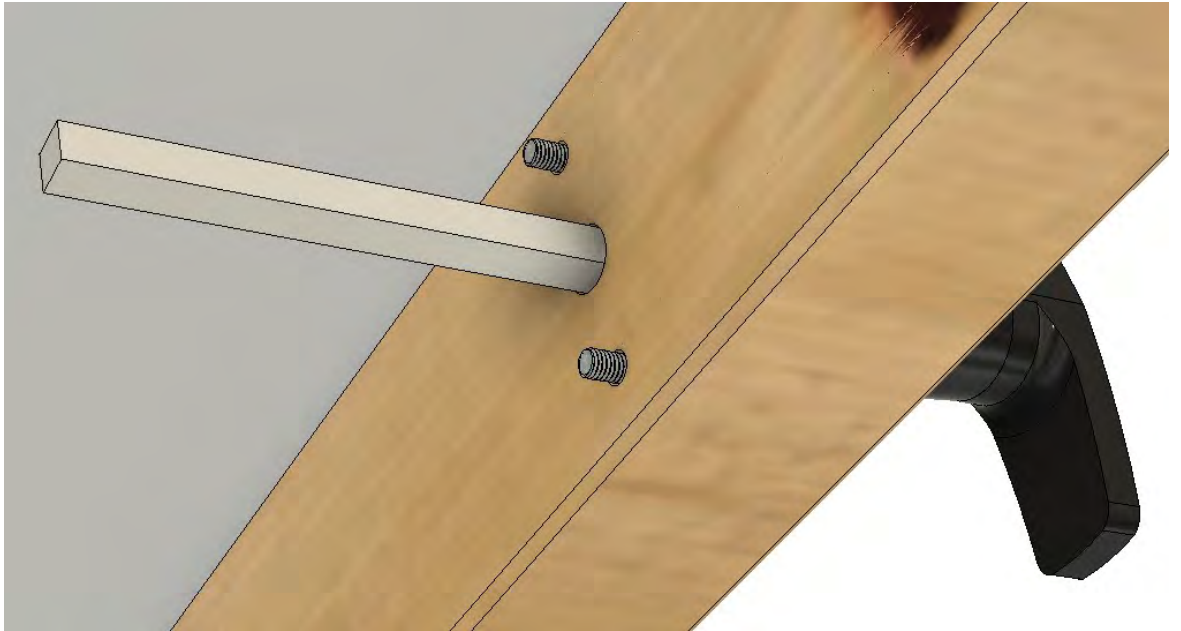


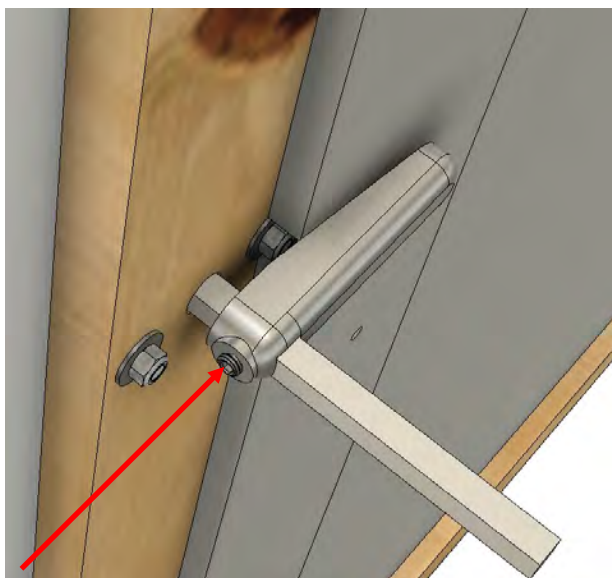
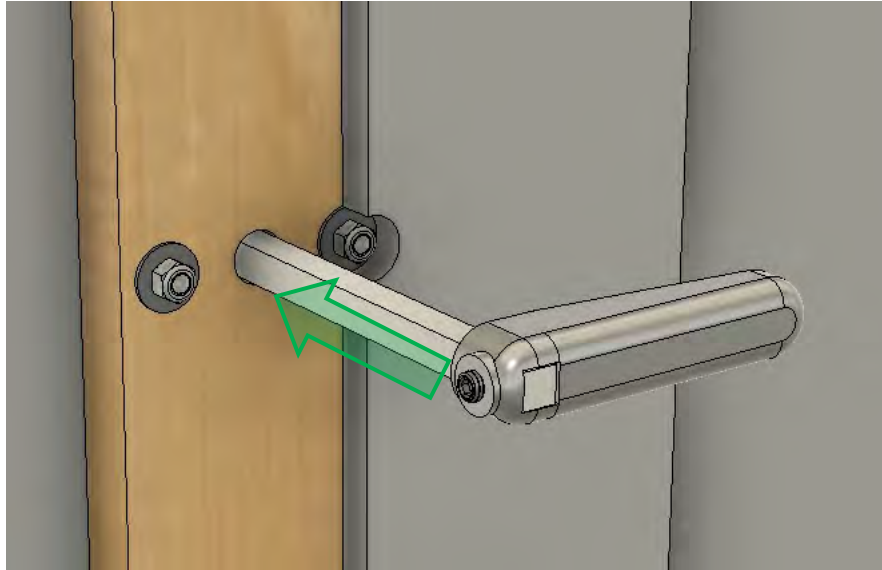
12mm and 2 x 6mm



Note—Clearance Hole in Door Stop required










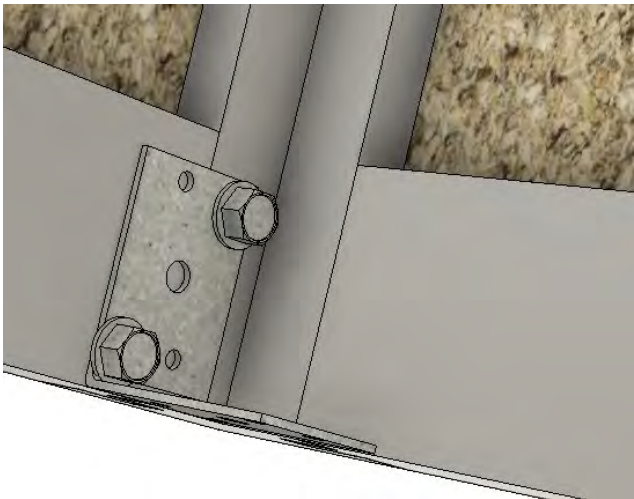
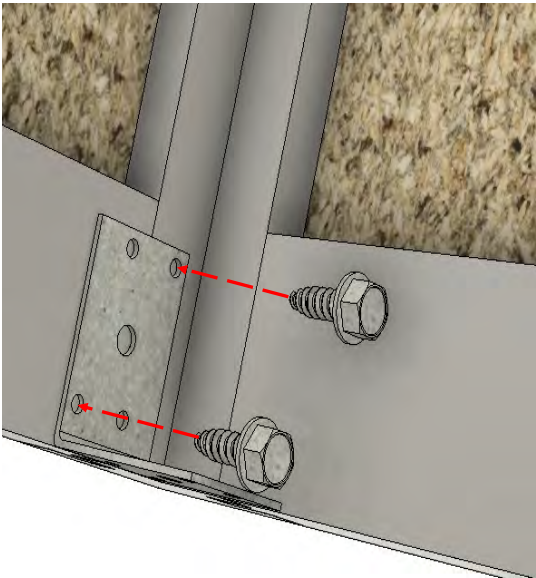
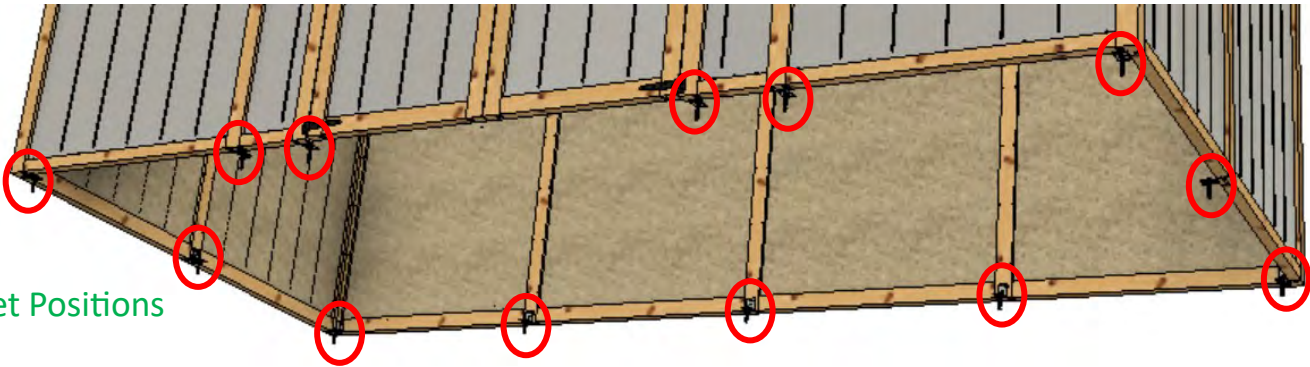
Optional: Trim excess
length off Lock Square
shaft.



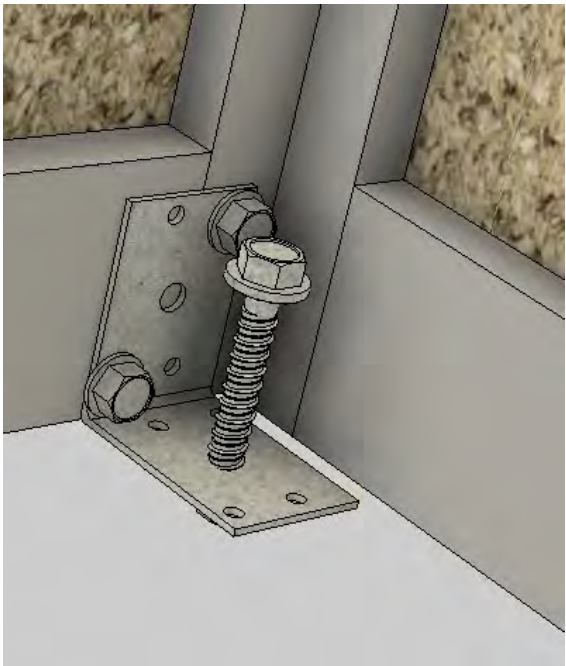
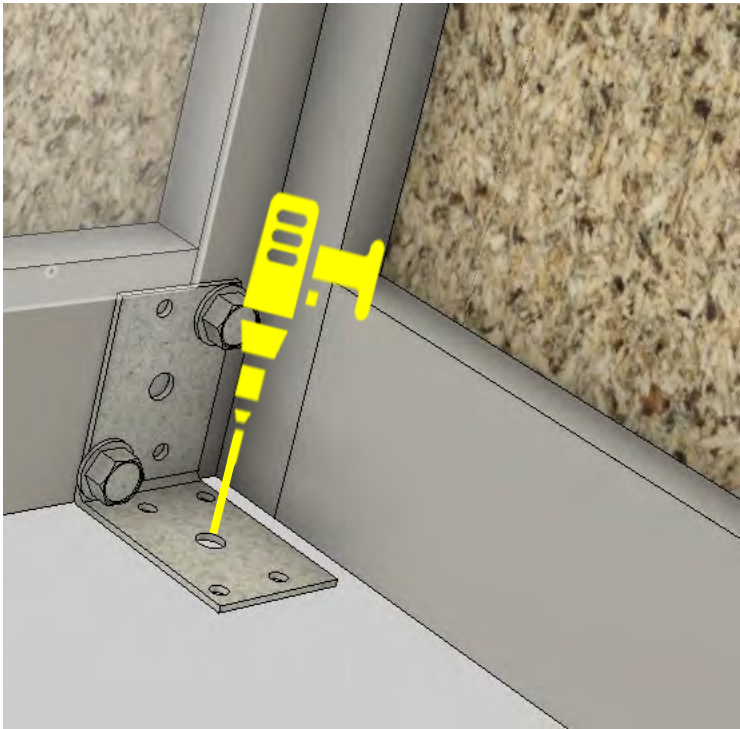
Anchor Kit *[not supplied if Heavy floor is optioned]*

19	[13] 	[13] 	[26] 
	BKT6040G	SB650	RS25

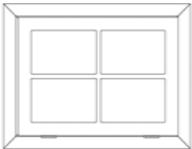

Bracket Positions

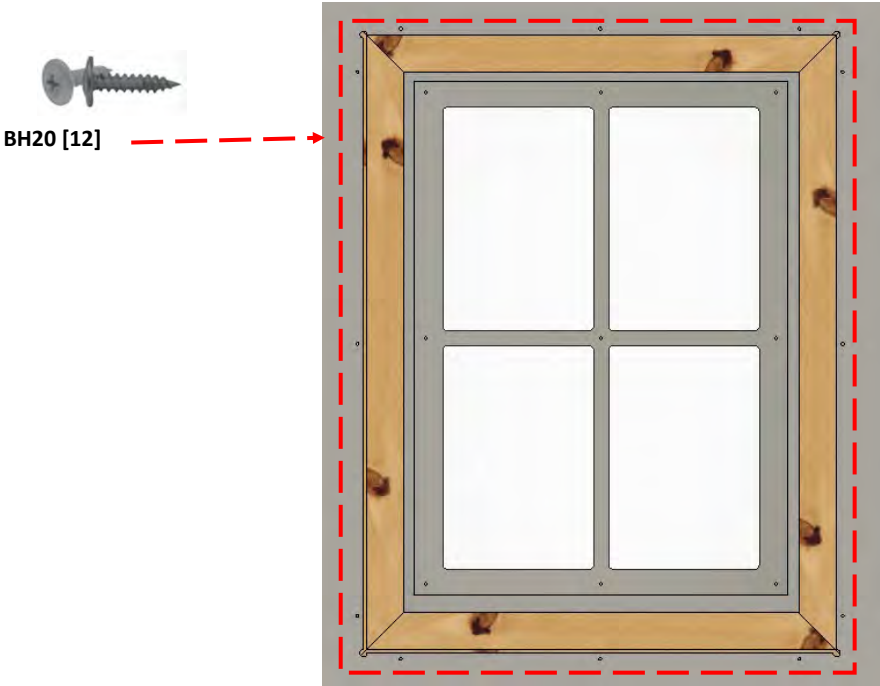
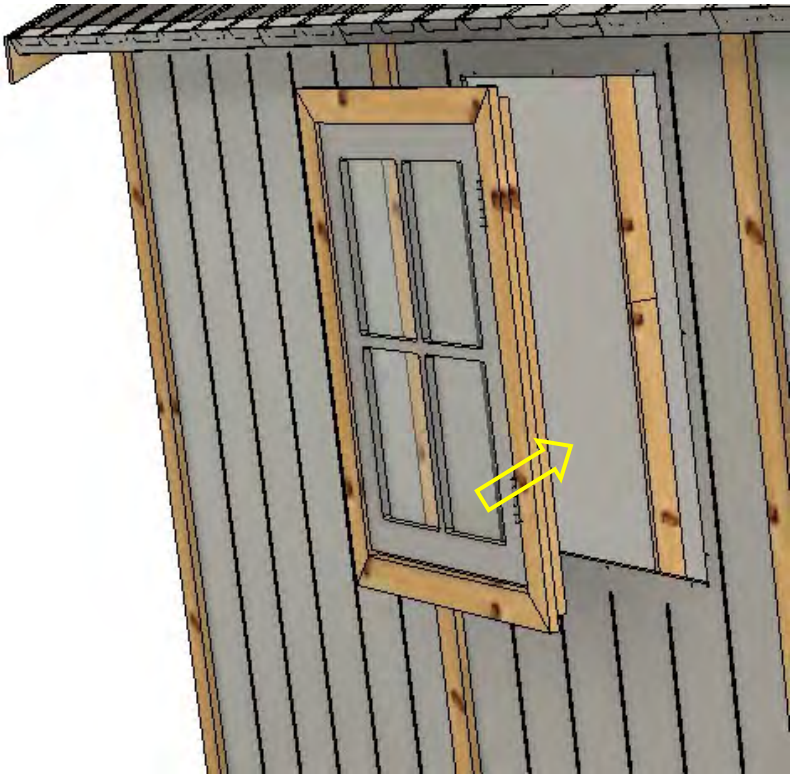


Masonry Drill 5mm, 50mm Deep



Insert Opening Window Frame

<div data-bbox="151 246 247 340"><div>20</div></div>	<div data-bbox="308 197 338 228">[2]</div> <div data-bbox="529 199 721 347"></div> <div data-bbox="442 360 743 389">Opening Window Assembly</div>	<div data-bbox="893 197 940 228">[24]</div> <div data-bbox="1107 241 1233 295"></div> <div data-bbox="1112 360 1257 389">FB20 MO/SM</div>
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Finishing Touches

<div>21</div>	<div>[1]</div> <div></div> <div>TU MO/SM, Paint Touchup Monument / Surfmist 500ml</div>	<div>[1]</div> <div></div> <div>Sil-MO/SM, Silicone sealant 300ml – coloured</div>
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Once fully assembled. Check for any blemishes to the paintwork. Touch-up paint provided in assembly kit. Once paint is dry, seal bottom and sides of panels with supplied Silicone sealant.

TO REGISTER YOUR WARRANTY

Thank-you for purchasing a STILLA product. To register your 10 year product warranty, please go to www.stilla.com.au/warranty and complete the online form. We recommend that you complete this step once you have finished installing your product.

PLEASE NOTE THAT IF YOU DO NOT COMPLETE THIS WARRANTY REGISTRATION FORM – YOUR PRODUCT IS NOT COVERED BY WARRANTY.

PRODUCT MAINTENANCE

Paints and Sealant are Included in your installation kit. These can be purchased from Dulux paint stores or the paint section at Bunnings.